

Aviation Week

and Space Technology

December 26, 1960

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New Beech Baron Twins



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MULTI-PURPOSE PUMP MOTOR (left) is a pump which drives hydraulic starter (center) motor during normal flight to power 28 4000 generator. **HELICOPTER STARTER** (right) is 25 hp unit, starts 1,800 shaft hp engine readily.



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Mercury Flight Test Tempo Slackening 16

► Atlas, Little Joe, BVR-2 will follow MB-1 missions. Radstone-based mission may fly in March.

Air Collision Avoidance Progress Reported 26

► FAA and GenCorp level defines an current status, flight tests beginning with experimental system.

Simulator to Aid Spacecraft Ground Test 75

► General Electric designs large vacuum chamber which includes collimated sun source for 1962 operations.

SPACE TECHNOLOGY

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Atlas Key Entry Stage Scaled Back 17

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Now the Polaris is on patrol. The USS George Washington put to sea in November with an operational Polaris in each of its sixteen launching tubes. It will roam the deep for weeks on end—a missile base safe from surprise attack that will take the Polaris within range of any strategic target on earth. This mating of ballistic missile and nuclear-powered sub by the U.S. Navy marks the start of a new era of naval strategy. It brings real hope for enduring peace because it makes the penalty for aggression so certain and so harsh. Prime contractor and system manager for the Polaris missile: The Missiles & Space Division of **LOCKHEED**.



EDITORIAL

Laurels for 1960

The year now closing has brought basic changes in public attitudes toward aerospace problems and the first realizations of a quickening pace for the year ahead. It was a year in which outstanding U.S. achievements in aerospace followed more closely, the frustration and failure of some years in many aspects of the same technologies emerged from development accounts into actual operational forms. At the year ends, there are signs that a more vigorous and technically sound national direction may be emerging that will permit the scientific, engineering and industrial resources of this country to forge ahead, if not at the full throttle pace of an emergency, at least at maximum cruise speed compatible with maintaining separately for the long haul pelf that faces the nation.

Here are the people, organizations and projects that we think most prominent living in the logbook of aerospace achievements during 1960.

- **Gen. Thomas S. Power**, chief of Strategic Air Command, for his work in bringing this key element of U.S. military strength into an effective transition to the more force concept, adding the ICBM and living the foundation for the effective military operational use of outer space.
- **Donald R. "Pete" Donada**, Federal Aviation Agency chief, for his courage in handling the electric safety problems on technical grounds in the face of intense political and emotional pressure and for his general forward driving course toward better air safety.
- **Tony Dvorakovic**, president of Western Airlines, for an outstanding job of airline management using relatively limited resources to produce outstanding financial and operational results.
- **Hilford Paige**, boss of General Electric's Missile and Space Vehicle Department and his technical staff for their outstanding achievements in rocketry vehicles and data capsules and for spearheading a broad advance across the whole spectrum of space technology.
- **Scott Crossfield**, North American Aviation test pilot, not only for his critical proving flights in the X-15 but also for producing a brilliant, technically accurate manual addition to the aerospace bookshelf with his outstanding report, "Above Another Dawn."
- **C. L. "Kelly" Johnson**, Lockheed vice president for advanced developments, behind recognition for his superb job in designing the special purpose, high altitude U-2 reconnaissance plane that was able to photograph the Soviet Union for four years without interference.
- **John Stock** of the National Aeronautics and Space Administration and his Langley Research Center associates for their successful fight to keep aeronautical research alive, particularly on the supersonic transport and NATO projects.
- **Thomas Gates**, secretary of defense, for his fine job of making the Defense Department consistent, work faster and more efficiently in the relatively short period available to him to rectify the errors and indifference of his two predecessors in the Pentagon.

able to him to rectify the errors and indifference of his two predecessors in the Pentagon.

- **Rep. Gen. Don Flickinger**, assistant for bio-aeronautics to the Air Research and Development command, for his original efforts to organize the funds, form for a bio-aeronautics program in this country and his dogged persistence in pushing his program despite a wide variety of official roadblocks.
- **Boeing Airplane Co.**, for its drive to dominance in the jet transport field with its 707, 720 and 727 series.
- **Joe Austin**, president of Northeast Airlines, for his airline's drive to gather a significant share of the toughest competitive airline market in the country—the Boston-N.Y. Washington commuter traffic.
- **National Aeronautics and Space Administration**, Air Force, Army, Navy and their industry contractors for providing the first steps demonstrating the practical use of space technology with Titan I and II weather satellites, Corvus active communications repeater, Telos passive communications satellite, Transit navigation system and the Discoverer series.
- **Walter T. Boucye**, NASA director of information, for doing the best job of any government information officer at keeping the press and public adequately informed on the progress of space technology in the face of extremely difficult official problems.
- **Vice Adm. William F. "Red" Raborn** for his mending of the Navy's Polaris satellite missile into actual operational duty in a submarine at sea less than five years after the program was organized.
- **Dr. Stark Draper** and his Massachusetts Institute of Technology group for their pioneering work on development of inertial guidance systems that soon to find use in operational use with Polaris and Titan.
- **Navy Cmdr. John N. Dues** for his two closed course world speed records set with the McDonnell F-4H fighter: 1,390 mph for 100 km. and 1,216 mph for 500 km.
- **Sen. A. S. Mike Monroney** and **Rep. Maudel Rosen** for their leadership of a successful congressional campaign to begin the modernization of the Military Air Transport Service cargo transport fleet with jet equipment.
- **Vice President-elect Lyndon B. Johnson** for his skillful and effective operations as Senate majority leader, which resulted in a rationalized and increased defense budget for Fiscal 1961.
- **Big Gen. Irving Bessels** for his efforts to restructure the Aeronautics Research Program, reorganizing more effective management and more advanced technology.
- **Navy, Lockheed** and **Boeing** for having developed the effective PERI management technique for complex weapon system development programs, and to the Air Force for its willingness to acquire a good idea from a later service and further develop it for its own needs.

—Robert Hottel

In the Front Office

M. L. Lindahl and D. C. Mohler, directors of General Precision Inc., Mission Lindahl and Mohler continue at new positions of the company's Landscape Division, Covadilla, Calif.

William M. Hoshok, a vice president, Lockheed Aircraft Corp., Burbank, Calif. Mr. Hoshok continues an expanded general assignment of Lockheed's Missile and Space Division.

Dr. Nassim A. Fakhri, vice president, research, Simmonds-Carter, Director of General Dynamics Corp., Rochester, N. Y. Henry M. Deffen, vice president for design, Verdes Manufacturing Co. Inc., Northampton, Pa.

Donald A. Gaskin, vice president, general director of advanced development, Rockwell International Corp., Costa Mesa, Calif.

Victor S. Rabinovich, corporate vice president of Sanders Associates Inc., has been named head of the company's new Advanced Systems Laboratories, Burlington, Mass.

Deane Neale, vice president-marketing, Dracem Engineering Division, Avionics, Pacific West Co., Columbia, Calif., and Louis E. Baer, director of engineering, Electronic Avionics Corp., San Diego, Calif., have announced formation of a Systems Engineering Division and establishment of a center for long-range research at San Jose, Calif., and William A. Whitley has been appointed vice president in charge of the division and center. Dr. Thomas C. Hill, vice president research and development, Microform Systems Corp., Los Angeles, Calif., and Steve Manning, vice president-marketing, A. S. Wadley, Jr., regional (aerodynamics) vice president, Air Research Laboratories, Inc., with offices in Chicago, Ill.

Col. Robert W. Newcomb, director of field areas operations, Army Research Office, General Motors Agency, Northbrook, Ill.

Honors and Elections

Donald D. Hoshok, Project Control Officer, Engineering and Manufacturing Division, United States Air Force, Office of Flight Standards, has been named a Fellow of the Royal Aeronautical Society of Great Britain.

William F. Lane, Jr., head chairman of Lear, Inc., has been awarded Sweden's first Swedish national award, the Lennart Thulin Medal, for his "pioneering work in new technology."

Dr. Samuel Hirsch, principal scientist-in-charge, Atmospheric Division of Ford Motor Co., has been elected a director of the American Rocket Society.

Robert Nelson of General Electric Co.'s Large Jet Engine Department has been elected chairman, Science Publications Committee, Aerospace Industries Assn., Washington, D. C., succeeding H. A. Wapner, who is the General Director of General Electric Corp. Also R. H. Landis of the Bendly Corp., vice chairman, succeeding C. W. Bennett of the Avionics Division of General Motors Corp.

INDUSTRY OBSERVER

New technique which may enable an anti-ICBM defense radar to distinguish between multiple and single targets has been developed by General Atomics Corp. under Rome Air Development Center sponsorship. This technique, not yet proven in an operating radar, uses special modulation and multiple intermediate frequency amplifiers in the radar receiver to extract accurate information directly from noise clutter, including direct measurement of target velocity, acceleration and spin. The technique also has application to sonar.

Federal Aviation Agency has taken over direction and systems management of the past FAA-Air Force-Warner Bros. information modeler about non-identifying system (NIDS) development program from Air Force and Lockheed Aircraft Corp. Program will now have even broader objectives and funding will be cut a third. United Aircraft still will have a major role but relinquishes systems management responsibility.

Proposals for an Air Force combat missile weapon system are due in March. Two categories involved are a strategic low altitude aerial bomber (SR-70B13) for deployment up to 10,000 feet, and, under Defense Missile Division sponsorship, and a strategic high altitude aerial bomber to operate above 10,000 feet, and, under Wright Air Development Division.

Feasibility of an all plastic electronic for the Piper PA-23 Trooper is under study at Piper's Vero Beach development center. Project is a low-wing, two-place, tri-cycle gear light plane being designed to sell for less than \$5,000 (AW Nov. 10, p. 37). It will have a sliding bubble canopy and single propeller. Piper also is developing a higher-powered model of the Pioneer approach model, using a 250 hp Lycoming engine rated to 355 hp.

Air Force will terminate one of three Titan breeding facility sites at Vandenberg AFB for remaining objectives in the operational capability, test bed program. Titan acquisition damaged the OSVF sites too extensively, for repair to be practical.

Navy will evaluate the Korean BRUK as an autonomous surface aircraft. The helicopter's ASW equipment will be a Raytheon AQ542 dipping sonar system weighing 100 lb. and using a 100-ft cable, considerably longer than cables on currently operational sonar systems.

NASA tests test vehicles will be fired at next Ames windtunnel capable of depicting debris on later phases of the test program at Langley. Initial phase is scheduled to begin next summer with Zeta tests against Atlas-D ICBM warheads without decoy capability. Areses will be fired from Vandenberg AFB.

Navy has awarded the group of contractors for its new Tigris surface-to-air missile system to about a half dozen companies. The group includes McDonnell Aircraft Corp. and Raytheon.

Dual-function Switched Autocorrelation electric shutter-driven will be used as the Ringier 727's Pratt & Whitney JTSD engine to eliminate the need for engine compensated start-up time and with air preheating. Using a constant speed drive, the Switched unit will use external power to operate as a starter, then become a 400 cpm a/c generator after the engine is started.

Proposals for a study contract to serve Pacific Missile Range requirements for a missile-technology facility are due Jan. 5 at the Navy Personnel Office in Los Angeles. Companies invited to submit proposals for third price contracts include: Aero Research, Douglas, Armstrong, Halidon Bros. & Co., Melrose, Stanford Research Institute and Macaplan-Hercules.

Japanese National Self Defense Agency Ground Staff is expected to begin operations research on a high speed surveillance aircraft in the next fiscal year. Ground Staff originally wanted to build on aircraft like the Grumman F-117A but Japanese manufacturers reported that it would be impossible to build such an advanced type on the budget proposed.

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NOTE TO WEAPONS PRODUCT MANAGERS:
If you are not familiar with the latest developments in the use of Repetitive Evaporative Impingement as a replacement for stability, destruction, and other ordnance functions, write for Technical Bulletin #1.

Washington Roundup

Livelier Space Council

As extremely active National Aeronautics and Space Council can be expected now that President John F. Kennedy has moved Vice President Lyndon B. Johnson as chairman, Kennedy left no room for doubt that he will play personally. "The Space Act states that the President shall provide one meeting," but this and a number of other things may be changed.

President Eisenhower never appointed a civilian staff. Johnson is expected to do this, probably picking Kennedy's Billings as his adviser on civilian matters. At 539,000 a year, Billings has been staff director and Lohrner assistant staff director of the Space Council on an "advisorial and Space Sciences. Both are close to Johnson and have been great movers in the Senate measures' work. Lohrner also is considered a strong possibility for the comptroller's job in the Defense Department.

Advice to the President on scientific matters will be handled quite differently in the new Administration of Dr. Jerome H. Wiesner of Massachusetts Institute of Technology succeeds Dr. George B. Kistiakowsky as the chief White House science aide.

Wiesner, who was Kistiakowsky's personal choice, is a member of the current Scientific Advisory Committee has directed Defense Department scientific matters to a far greater degree than should be necessary, chiefly because two main people in technical jobs at the Pentagon weren't sufficiently able to handle matters.

Wiesner headed the technical staff of the Gortler Committee and has offered advice on defense matters to the Kennedy group since before the national political campaigns.

NASA Supplemental

Congress will be asked for a special supplemental appropriation of about \$70 million by National Aeronautics and Space Administration. The money would pay for NASA's active communications satellite program, the Ranger satellite program, the Gemini liquid hydrogen upper stage rocket and the Scout solid rocket. Major portion of the funds are for the communications satellite work.

Industry is pushing USAF Maj. Gen. Joseph "Smoky" Callahan for FAA administrator because of his background in aviation safety. Joseph E. Hinkle, secretary of American Corp. and is board member of the Flight Safety Foundation, also is a strong candidate. He is a former Navy pilot and associate of Laurence Rockefeller, was a deputy assistant secretary of defense, and helped write the Gortler report on aviation failures. Kennedy's personal choice at the moment appears to be Clarence D. Martin, southern California businessman. Martin also is being considered for secretary of the Navy (see p. 71). Eastern Air Lines Capt. James H. Scagleton also is holding the job.

Don Black, assistant attorney general of Washington state is a black appointee to the Civil Aeronautics Board, while Alan Reed, now a member, is being pushed by Kennedy's close friend, Sen. George Smathers (D-Fla.) for the chairmanship.

Trevor Condit, director of Aerospace Corp. (see p. 21) and former USAF assistant secretary for research and development who resigned in protest at an Eisenhower defense policy, is a strong candidate for the job as Kennedy's close, trusted director, either in the White House or at State Department's department unit.

ANP Milestone

Aircraft nuclear propulsion program passed a major technical milestone in mid-November with the first successful nuclear start of General Electric's HTR-3 engine. Earlier tests required starting and running an conventional fuel until the reactor reached proper operating conditions.

Meanwhile, the program faces the worst budgetary hurdle in its first 30 years. The Budget Bureau still refuses to release Air Force's Fiscal 1961 funds for engine nuclear development, Government Atomic Energy Commission funds for reactor development have been delayed. The agency is split about \$0.50 between the two agencies, totaling \$150 million in the Fiscal 1961 budget.

A major weapon, as its first big development program has led the Federal Aviation Agency's Bureau of Research and Development had. The program is General Precision's extensive data processing system.

To prevent future overruns, the bureau has tightened procurement policies drastically, using fixed-price contracts whenever possible; introducing maximum ceilings on sub-fixed-price contracts, and receiving penalty clauses for late delivery in a few contracts. It also is using increased profit incentives where the contractor is able to share costs.

The word precision for observation in weapon system means has led one company to call its study on an Air Force strategic low orbit bomber (see p. 17) by a distinctive acronym—SILO.

—Washington Staff

USAF May Order Fluorine Rocket Engine

By Michael Yaffe

Air Force, seeking more payload for its satellites, is expected to award Bell Aerospace a contract shortly for a new fluorine rocket engine as the YF-100B is phased out.

The engine could evolve into a powerplant for a new high-thrust upper stage that would be used on an Atlas or Atlas-Centaur. A fluorine-powered vehicle with approximately the same external dimensions as the Centaur stage could carry almost 90% more payload.

Air Force, Bell's Missile Division is known to be interested in the development of a more powerful second stage for the Atlas booster and is doing a significant amount of planning along this line. Because of cost and contract considerations, however, BMD will not start any bid requests or even discuss a definite proposal for any high-thrust upper stage until it develops a definite mission requirement for such a vehicle.

BMD may propose the vehicle for several Air Force missions and missions. Some advanced fuel says that at least the initial payloads for any new Air Force high-thrust upper stage that is developed will be satellites. One likely candidate is the future common orbiting satellite, that may result from the Air Force's Project Cass (AW Dec 31, p. 73).

Centaur Evolves

At present, BMD is interested in a vehicle that would fit roughly the Centaur stage envelope. It is faster and less expensive, use Air Force orbit points out, to change the second stage rather than to alter the first-stage booster.

Both Bell and BMD say they now have enough fluoro-nitrogen experience to build a fluorine engine and have it ready for preliminary flight testing within 24 months.

In addition to developing a definite mission requirement, BMD finds it more of a problem to coordinate the engine with the use of fluorine. Fluorine, being, into one BMD office, is the first of fluorine delivered in the event of an abort or propellant spillage.

Bell's Missile Division is quick to point out that even if a definite mission develops for a new high-thrust upper stage, there is no guarantee that it would use fluorine as fluorine-based engines or their derivatives are not the contract. At that time, one officer declares, there is no significant connection between the pending contract to Bell for work on a fluorine rocket engine and the BMD's selected requirement for a new high-thrust upper stage vehicle.

Nevertheless, it is generally felt that the engine contract, which is now at AEC, is a prelude to the development of a fluorine-powered second stage for the Air Force's high-thrust upper stage program if it materializes. For one thing, it is known that Bell has already prepared a proposal for a high-thrust upper stage based on a fluorine rocket engine. For another, the several new and highly promising high-thrust upper stage programs are being studied (AW Dec. 3, p. 35) all for heavy fluorine in their state of development.

This seems to be little question that the Air Force wants and needs higher performance in its satellite and orbit vehicles. In its Development program, for example, the Air Force has ordered to RPI fuel from RPI in the Atlas just for a fluorine gas or liquid engine, according to one BMD engineer.

In the fluorine rocket engine field, the only real competitor Bell appears to have is Reaction Motors which developed the fluorine rocket engine used on the Nomad for the Air Force. But even here, the Bell engine currently appears to have the made trade, by virtue of its high-thrust-to-weight ratio. The Nomad was a complete upper stage system that was designed to go up top of the Atlas but the Air Force found no definite program or mission that required the Nomad vehicle, according to a BMD spokesman, so the funding gradually dried up and work on the Nomad ended for BMD.

Most important, the BMD spokesman says, the Nomad engine used a pressurized propellant feed system which contributed most of the performance gain afforded by the use of

fluorine. The pressurized feed system, compared with a turbopump system, is a good design but has a lower combustion chamber pressure. The latest design on the part of 45% of the new fluorine used in the latest chamber pressure dropped specific impulse approximately 10 sec. The net effect, he says, is that the Nomad didn't come out much better in performance than the conventional-fed Agena rocket engine.

'Study Contract'

The engine contract which AEC is now awarding to Bell shortly is referred to as a study contract by the Air Force and will probably be administered by the Air Force rocket group at Edwards AFB. At the present time, it is generally agreed that the big plan will be the program for the complete high-thrust upper stage system. Provided that this latter program does not materialize, the best estimate of when it will materialize is within six to eight months for proposals currently being from six months to two years.

engineers, high energy densities such as chlorate, triazoles. Handling and pumping liquid fluorine, however, is no longer considered a problem by Bell.

If the pending engine contract should lead Bell to an Air Force contract for a high-thrust upper stage vehicle it is believed that Bell Aerospace must develop or be responsible for the engine system under the sign of BMD. While this is considered a goal for an engine manufacturer on the liquid propellant rocket field, it is certainly the same problem that was followed in the case of Reaction Motors' program. Moreover, Bell points out that the company has had system responsibility before in the case of the Nomad.

Although no one is underestimating the importance of the engine contract, it is generally agreed that the big plan will be the program for the complete high-thrust upper stage system. Provided that this latter program does not materialize, the best estimate of when it will materialize is within six to eight months for proposals currently being from six months to two years.

First Soviet Tu-114 Scheduled Flights Set

Moscow-Tripoli. Tu-114 turboprop aircraft will begin regular test flights from Moscow to Tripoli in January, according to Tim. The four engine transport has undergone an essentially long proving period of more than two years, although it reportedly has already made six cargo flights to the Far East during this period. It also was called into combat service from Moscow to New York during the recent Khrushchev expedition across the United States and carried the Soviet premier to the U.S. for his first visit in 1959.

Last January an A-100 official told the Soviet press that the Tu-114s would be placed into regular service in the second quarter of 1960, but that failed to materialize.

Two notes that the 4,300-hp Mikoyan-Kharkov engine is one of the longest in the world.

The Tu-114, according to Tim, "takes 170 passengers and even has subsonic wing sweeping berths. There is a second version taking 220." Previous reports have said the plane can hold 12-14 tons of freight in addition to passengers.

The aircraft is expected to fly Moscow-Kharkov in 34-12 hr.

The Soviet aircraft manufacturer Avtyan reported last summer that aircraft at Moscow (Moscow), Khabarovsk, Novosibirsk, Omsk, Novosibirsk, and Irkutsk are preparing to service Tu-114 flights. There is no indication that service to other ports is planned.

USAF Approves Anti-Icing Fuel Additive for B-52s, KC-135s

New York—After extensive tests in B-52s and KC-135s, Air Force has approved the use of an anti-icing fuel additive for the Strategic Air Command.

Development of successful anti-icing additives is expected to have significant consequences, however, on the performance of the North American B-70, Lockheed U-2, Convair F-105 and F-106 and other advanced aircraft as well as the B-52 and KC-135, has been selected for testing.

If the U-2 fuel would down in Russia (AW May 30, p. 28) had no effective anti-icing additive, unmodified Air Force opinion says that the U-2's performance would have been reduced to one Air Force engineering officer.

In the case of the B-70, North American has already carried out preliminary studies on the compatibility of the additive and the aircraft's fuel system. There are similar studies for other aircraft manufacturers, says SAC indicate that the additive will prove inhibitors in most jet aircraft fuel systems.

The anti-icing additive was approved by the Air Force in PFA 5101B, a petroleum derivative developed by Phillips Petroleum Co. There are other additives available for use in jet engines, at least two of which appear equally promising, according to the Air Force. After the recent evaluation program is completed, the Air Force plans to use the additive in its B-52s and B-70s for a definitive additive specification in order to make the earliest use for any company that wants the specification.

Additive PFA 5101B is the subject of a patent application by Phillips and the company will not disclose its own position. But American West has announced that the compound is 90% refined kerosene with 10% of a special additive. The additive is a mixture of 10% of a special additive. The additive is a mixture of 10% of a special additive.

It is added to the fuel in a proportion of 0.1% to 0.2% by weight. The additive is added to the fuel in a proportion of 0.1% to 0.2% by weight. The additive is added to the fuel in a proportion of 0.1% to 0.2% by weight.

Initiation begins with the end in February, 1959, of a B-52 that didn't quite make the mission at Ellsworth Air Force Base. The mission was the first test of the aircraft. Evaluation of the aircraft showed that the main filter had been clogged with ice. The Air Force then went to study with a request for anti-icing additives. An evaluation program was set up and, to date, the Air Force working with Boeing Aerospace Co., has selected more than 200 compounds submitted by several different chemical and petroleum companies.

At the same time it begins the additive tests, the Air Force started exploring other approaches to the B-52 icing problem. These other approaches include the use of anti-icing treatments, coatings of the fuel tank, heat pump removal of the aircraft's deep tank heat exchanger and relocation of the main fuel filter. As a result of these studies, the Air Force has decided that the icing problem in the B-52 and KC-135 is not one of a unique type but a problem. However, he adds, had icing to suit a civil pilot problem in many other aircraft, particularly in the Lockheed T-33, and a problem that is expected to become even more critical as future high performance aircraft.

Cessna Sells T-37B Trainers to Peru

Wichita-4,533,861 contract from the Peruvian government for 100 delivered models of T-37B used for solo flight trainers has been announced by Cessna Aircraft Co., here, confirmed on a recent report (AW Dec. 3, p. 73) that the firm had purchased 15 of the airplanes.

The contract, negotiated directly between Peru and Cessna, includes transport, maintenance equipment and special training for the Peruvian pilots. The Peruvian air force will begin in February, 1961, and continue through December.

Technicians of Cessna and Continental Aviation & Engineering Corp., builders of the BW turboprop engines, will visit the Peruvian air base in planning in the near past season and is establishing a maintenance organization. The first of the first set of the T-37B aircraft and Cessna says that it hopes that this will greatly benefit Peruvian training. The company has built more than 500 T-37B for USAF and other military contracts. It has contracts with Peru, entered train production through January 1962.

	1100 Thrust (lb.)	1100 Specific Impulse (sec.)	1100 Specific Thrust (lb./sec.)	1100 Specific Fuel Consumption (lb./hr.)	1100 Specific Power (hp/lb.)
YF-100B	1100	1100	1100	1100	1100
YF-100A	1100	1100	1100	1100	1100

PERFORMANCE OF YF-100B fluorine rocket engine has not been disclosed. But the company recently put together the above table which compares both engine types. The company notes that it is for "academic" purposes. The conditions indicated are: sea level, 15,000 ft, 30,000 ft, 45,000 ft, 60,000 ft, 75,000 ft, 90,000 ft, 105,000 ft, 120,000 ft, 135,000 ft, 150,000 ft, 165,000 ft, 180,000 ft, 195,000 ft, 210,000 ft, 225,000 ft, 240,000 ft, 255,000 ft, 270,000 ft, 285,000 ft, 300,000 ft, 315,000 ft, 330,000 ft, 345,000 ft, 360,000 ft, 375,000 ft, 390,000 ft, 405,000 ft, 420,000 ft, 435,000 ft, 450,000 ft, 465,000 ft, 480,000 ft, 495,000 ft, 510,000 ft, 525,000 ft, 540,000 ft, 555,000 ft, 570,000 ft, 585,000 ft, 600,000 ft, 615,000 ft, 630,000 ft, 645,000 ft, 660,000 ft, 675,000 ft, 690,000 ft, 705,000 ft, 720,000 ft, 735,000 ft, 750,000 ft, 765,000 ft, 780,000 ft, 795,000 ft, 810,000 ft, 825,000 ft, 840,000 ft, 855,000 ft, 870,000 ft, 885,000 ft, 900,000 ft, 915,000 ft, 930,000 ft, 945,000 ft, 960,000 ft, 975,000 ft, 990,000 ft, 1005,000 ft, 1020,000 ft, 1035,000 ft, 1050,000 ft, 1065,000 ft, 1080,000 ft, 1095,000 ft, 1110,000 ft, 1125,000 ft, 1140,000 ft, 1155,000 ft, 1170,000 ft, 1185,000 ft, 1200,000 ft, 1215,000 ft, 1230,000 ft, 1245,000 ft, 1260,000 ft, 1275,000 ft, 1290,000 ft, 1305,000 ft, 1320,000 ft, 1335,000 ft, 1350,000 ft, 1365,000 ft, 1380,000 ft, 1395,000 ft, 1410,000 ft, 1425,000 ft, 1440,000 ft, 1455,000 ft, 1470,000 ft, 1485,000 ft, 1500,000 ft, 1515,000 ft, 1530,000 ft, 1545,000 ft, 1560,000 ft, 1575,000 ft, 1590,000 ft, 1605,000 ft, 1620,000 ft, 1635,000 ft, 1650,000 ft, 1665,000 ft, 1680,000 ft, 1695,000 ft, 1710,000 ft, 1725,000 ft, 1740,000 ft, 1755,000 ft, 1770,000 ft, 1785,000 ft, 1800,000 ft, 1815,000 ft, 1830,000 ft, 1845,000 ft, 1860,000 ft, 1875,000 ft, 1890,000 ft, 1905,000 ft, 1920,000 ft, 1935,000 ft, 1950,000 ft, 1965,000 ft, 1980,000 ft, 1995,000 ft, 2010,000 ft, 2025,000 ft, 2040,000 ft, 2055,000 ft, 2070,000 ft, 2085,000 ft, 2100,000 ft, 2115,000 ft, 2130,000 ft, 2145,000 ft, 2160,000 ft, 2175,000 ft, 2190,000 ft, 2205,000 ft, 2220,000 ft, 2235,000 ft, 2250,000 ft, 2265,000 ft, 2280,000 ft, 2295,000 ft, 2310,000 ft, 2325,000 ft, 2340,000 ft, 2355,000 ft, 2370,000 ft, 2385,000 ft, 2400,000 ft, 2415,000 ft, 2430,000 ft, 2445,000 ft, 2460,000 ft, 2475,000 ft, 2490,000 ft, 2505,000 ft, 2520,000 ft, 2535,000 ft, 2550,000 ft, 2565,000 ft, 2580,000 ft, 2595,000 ft, 2610,000 ft, 2625,000 ft, 2640,000 ft, 2655,000 ft, 2670,000 ft, 2685,000 ft, 2700,000 ft, 2715,000 ft, 2730,000 ft, 2745,000 ft, 2760,000 ft, 2775,000 ft, 2790,000 ft, 2805,000 ft, 2820,000 ft, 2835,000 ft, 2850,000 ft, 2865,000 ft, 2880,000 ft, 2895,000 ft, 2910,000 ft, 2925,000 ft, 2940,000 ft, 2955,000 ft, 2970,000 ft, 2985,000 ft, 3000,000 ft, 3015,000 ft, 3030,000 ft, 3045,000 ft, 3060,000 ft, 3075,000 ft, 3090,000 ft, 3105,000 ft, 3120,000 ft, 3135,000 ft, 3150,000 ft, 3165,000 ft, 3180,000 ft, 3195,000 ft, 3210,000 ft, 3225,000 ft, 3240,000 ft, 3255,000 ft, 3270,000 ft, 3285,000 ft, 3300,000 ft, 3315,000 ft, 3330,000 ft, 3345,000 ft, 3360,000 ft, 3375,000 ft, 3390,000 ft, 3405,000 ft, 3420,000 ft, 3435,000 ft, 3450,000 ft, 3465,000 ft, 3480,000 ft, 3495,000 ft, 3510,000 ft, 3525,000 ft, 3540,000 ft, 3555,000 ft, 3570,000 ft, 3585,000 ft, 3600,000 ft, 3615,000 ft, 3630,000 ft, 3645,000 ft, 3660,000 ft, 3675,000 ft, 3690,000 ft, 3705,000 ft, 3720,000 ft, 3735,000 ft, 3750,000 ft, 3765,000 ft, 3780,000 ft, 3795,000 ft, 3810,000 ft, 3825,000 ft, 3840,000 ft, 3855,000 ft, 3870,000 ft, 3885,000 ft, 3900,000 ft, 3915,000 ft, 3930,000 ft, 3945,000 ft, 3960,000 ft, 3975,000 ft, 3990,000 ft, 4005,000 ft, 4020,000 ft, 4035,000 ft, 4050,000 ft, 4065,000 ft, 4080,000 ft, 4095,000 ft, 4110,000 ft, 4125,000 ft, 4140,000 ft, 4155,000 ft, 4170,000 ft, 4185,000 ft, 4200,000 ft, 4215,000 ft, 4230,000 ft, 4245,000 ft, 4260,000 ft, 4275,000 ft, 4290,000 ft, 4305,000 ft, 4320,000 ft, 4335,000 ft, 4350,000 ft, 4365,000 ft, 4380,000 ft, 4395,000 ft, 4410,000 ft, 4425,000 ft, 4440,000 ft, 4455,000 ft, 4470,000 ft, 4485,000 ft, 4500,000 ft, 4515,000 ft, 4530,000 ft, 4545,000 ft, 4560,000 ft, 4575,000 ft, 4590,000 ft, 4605,000 ft, 4620,000 ft, 4635,000 ft, 4650,000 ft, 4665,000 ft, 4680,000 ft, 4695,000 ft, 4710,000 ft, 4725,000 ft, 4740,000 ft, 4755,000 ft, 4770,000 ft, 4785,000 ft, 4800,000 ft, 4815,000 ft, 4830,000 ft, 4845,000 ft, 4860,000 ft, 4875,000 ft, 4890,000 ft, 4905,000 ft, 4920,000 ft, 4935,000 ft, 4950,000 ft, 4965,000 ft, 4980,000 ft, 4995,000 ft, 5010,000 ft, 5025,000 ft, 5040,000 ft, 5055,000 ft, 5070,000 ft, 5085,000 ft, 5100,000 ft, 5115,000 ft, 5130,000 ft, 5145,000 ft, 5160,000 ft, 5175,000 ft, 5190,000 ft, 5205,000 ft, 5220,000 ft, 5235,000 ft, 5250,000 ft, 5265,000 ft, 5280,000 ft, 5295,000 ft, 5310,000 ft, 5325,000 ft, 5340,000 ft, 5355,000 ft, 5370,000 ft, 5385,000 ft, 5400,000 ft, 5415,000 ft, 5430,000 ft, 5445,000 ft, 5460,000 ft, 5475,000 ft, 5490,000 ft, 5505,000 ft, 5520,000 ft, 5535,000 ft, 5550,000 ft, 5565,000 ft, 5580,000 ft, 5595,000 ft, 5610,000 ft, 5625,000 ft, 5640,000 ft, 5655,000 ft, 5670,000 ft, 5685,000 ft, 5700,000 ft, 5715,000 ft, 5730,000 ft, 5745,000 ft, 5760,000 ft, 5775,000 ft, 5790,000 ft, 5805,000 ft, 5820,000 ft, 5835,000 ft, 5850,000 ft, 5865,000 ft, 5880,000 ft, 5895,000 ft, 5910,000 ft, 5925,000 ft, 5940,000 ft, 5955,000 ft, 5970,000 ft, 5985,000 ft, 6000,000 ft, 6015,000 ft, 6030,000 ft, 6045,000 ft, 6060,000 ft, 6075,000 ft, 6090,000 ft, 6105,000 ft, 6120,000 ft, 6135,000 ft, 6150,000 ft, 6165,000 ft, 6180,000 ft, 6195,000 ft, 6210,000 ft, 6225,000 ft, 6240,000 ft, 6255,000 ft, 6270,000 ft, 6285,000 ft, 6300,000 ft, 6315,000 ft, 6330,000 ft, 6345,000 ft, 6360,000 ft, 6375,000 ft, 6390,000 ft, 6405,000 ft, 6420,000 ft, 6435,000 ft, 6450,000 ft, 6465,000 ft, 6480,000 ft, 6495,000 ft, 6510,000 ft, 6525,000 ft, 6540,000 ft, 6555,000 ft, 6570,000 ft, 6585,000 ft, 6600,000 ft, 6615,000 ft, 6630,000 ft, 6645,000 ft, 6660,000 ft, 6675,000 ft, 6690,000 ft, 6705,000 ft, 6720,000 ft, 6735,000 ft, 6750,000 ft, 6765,000 ft, 6780,000 ft, 6795,000 ft, 6810,000 ft, 6825,000 ft, 6840,000 ft, 6855,000 ft, 6870,000 ft, 6885,000 ft, 6900,000 ft, 6915,000 ft, 6930,000 ft, 6945,000 ft, 6960,000 ft, 6975,000 ft, 6990,000 ft, 7005,000 ft, 7020,000 ft, 7035,000 ft, 7050,000 ft, 7065,000 ft, 7080,000 ft, 7095,000 ft, 7110,000 ft, 7125,000 ft, 7140,000 ft, 7155,000 ft, 7170,000 ft, 7185,000 ft, 7200,000 ft, 7215,000 ft, 7230,000 ft, 7245,000 ft, 7260,000 ft, 7275,000 ft, 7290,000 ft, 7305,000 ft, 7320,000 ft, 7335,000 ft, 7350,000 ft, 7365,000 ft, 7380,000 ft, 7395,000 ft, 7410,000 ft, 7425,000 ft, 7440,000 ft, 7455,000 ft, 7470,000 ft, 7485,000 ft, 7500,000 ft, 7515,000 ft, 7530,000 ft, 7545,000 ft, 7560,000 ft, 7575,000 ft, 7590,000 ft, 7605,000 ft, 7620,000 ft, 7635,000 ft, 7650,000 ft, 7665,000 ft, 7680,000 ft, 7695,000 ft, 7710,000 ft, 7725,000 ft, 7740,000 ft, 7755,000 ft, 7770,000 ft, 7785,000 ft, 7800,000 ft, 7815,000 ft, 7830,000 ft, 7845,000 ft, 7860,000 ft, 7875,000 ft, 7890,000 ft, 7905,000 ft, 7920,000 ft, 7935,000 ft, 7950,000 ft, 7965,000 ft, 7980,000 ft, 7995,000 ft, 8010,000 ft, 8025,000 ft, 8040,000 ft, 8055,000 ft, 8070,000 ft, 8085,000 ft, 8100,000 ft, 8115,000 ft, 8130,000 ft, 8145,000 ft, 8160,000 ft, 8175,000 ft, 8190,000 ft, 8205,000 ft, 8220,000 ft, 8235,000 ft, 8250,000 ft, 8265,000 ft, 8280,000 ft, 8295,000 ft, 8310,000 ft, 8325,000 ft, 8340,000 ft, 8355,000 ft, 8370,000 ft, 8385,000 ft, 8400,000 ft, 8415,000 ft, 8430,000 ft, 8445,000 ft, 8460,000 ft, 8475,000 ft, 8490,000 ft, 8505,000 ft, 8520,000 ft, 8535,000 ft, 8550,000 ft, 8565,000 ft, 8580,000 ft, 8595,000 ft, 8610,000 ft, 8625,000 ft, 8640,000 ft, 8655,000 ft, 8670,000 ft, 8685,000 ft, 8700,000 ft, 8715,000 ft, 8730,000 ft, 8745,000 ft, 8760,000 ft, 8775,000 ft, 8790,000 ft, 8805,000 ft, 8820,000 ft, 8835,000 ft, 8850,000 ft, 8865,000 ft, 8880,000 ft, 8895,000 ft, 8910,000 ft, 8925,000 ft, 8940,000 ft, 8955,000 ft, 8970,000 ft, 8985,000 ft, 9000,000 ft, 9015,000 ft, 9030,000 ft, 9045,000 ft, 9060,000 ft, 9075,000 ft, 9090,000 ft, 9105,000 ft, 9120,000 ft, 9135,000 ft, 9150,000 ft, 9165,000 ft, 9180,000 ft, 9195,000 ft, 9210,000 ft, 9225,000 ft, 9240,000 ft, 9255,000 ft, 9270,000 ft, 9285,000 ft, 9300,000 ft, 9315,000 ft, 9330,000 ft, 9345,000 ft, 9360,000 ft, 9375,000 ft, 9390,000 ft, 9405,000 ft, 9420,000 ft, 9435,000 ft, 9450,000 ft, 9465,000 ft, 9480,000 ft, 9495,000 ft, 9510,000 ft, 9525,000 ft, 9540,000 ft, 9555,000 ft, 9570,000 ft, 9585,000 ft, 9600,000 ft, 9615,000 ft, 9630,000 ft, 9645,000 ft, 9660,000 ft, 9675,000 ft, 9690,000 ft, 9705,000 ft, 9720,000 ft, 9735,000 ft, 9750,000 ft, 9765,000 ft, 9780,000 ft, 9795,000 ft, 9810,000 ft, 9825,000 ft, 9840,000 ft, 9855,000 ft, 9870,000 ft, 9885,000 ft, 9900,000 ft, 9915,000 ft, 9930,000 ft, 9945,000 ft, 9960,000 ft, 9975,000 ft, 9990,000 ft, 10005,000 ft, 10020,000 ft, 10035,000 ft, 10050,000 ft, 10065,000 ft, 10080,000 ft, 10095,000 ft, 10110,000 ft, 10125,000 ft, 10140,000 ft, 10155,000 ft, 10170,000 ft, 10185,000 ft, 10200,000 ft, 10215,000 ft, 10230,000 ft, 10245,000 ft, 10260,000 ft, 10275,000 ft, 10290,000 ft, 10305,000 ft, 10320,000 ft, 10335,000 ft, 10350,000 ft, 10365,000 ft, 10380,000 ft, 10395,000 ft, 10410,000 ft, 10425,000 ft, 10440,000 ft, 10455,000 ft, 10470,000 ft, 10485,000 ft, 10500,000 ft, 10515,000 ft, 10530,000 ft, 10545,000 ft, 10560,000 ft, 10575,000 ft, 10590,000 ft, 10605,000 ft, 10620,000 ft, 10635,000 ft, 10650,000 ft, 10665,000 ft, 10680,000 ft, 10695,000 ft, 10710,000 ft, 10725,000 ft, 10740,000 ft, 10755,000 ft, 10770,000 ft, 10785,000 ft, 10800,000 ft, 10815,000 ft, 10830,000 ft



First Stage of Atlas First Stage for Centaur Vehicle

Atlas first stage for the Centaur vehicle has a rounded nose carrying a tank which maintains a full 18 ft. diameter over its entire length. This provides more fuel capacity than the tapered Atlas ICBM tanks shown in other assembly docks at Convair's San Diego plant.

Space Plane Study Contracts Considered

Dayton, Ohio—Requests for proposals for Project Aerospace Plane—research known as Project Space Plane—may be issued to industry early next year if an Air Force Scientific Advisory Board all too conservative recommendations from the project.

This proposed vehicle, which is considered a reusable or perhaps three-generation variation of the Dyna-Sonic booster glider, would propel itself from the earth into space without a large rocket booster. It would use conventional propulsion systems to reach the fringes of the atmosphere. Then it would propel itself in space by burning liquid hydrogen with liquid oxygen that had been generated on board during its very high speed atmospheric flight by gathering very lightly ionized molecules of oxygen and nitrogen and compressing them into a fluid state (AW Oct. 31, p. 20).

The feasibility study contracts probably will result from an industry competition. Applied research probably will get considerable emphasis in those studies. Wright Air Development Division also may conduct some research studies.

These next two new developments in the proposed programs at a two day

meeting later earlier this month. Research contracts for SR-7774 were awarded by Air Force representatives to top industry executives.

All too conservative was leveled by Air Force and industry representatives on the broad atmospheric aspects of a winged vehicle with variable characteristics in both atmosphere and space, but not necessarily having a configuration or capability which might satisfy specific Air Force requirements.

The Scientific Advisory Board previously had indicated a favorable reaction to a preliminary assessment of the advantages of the potential project, and the recent finding of WADD was in the nature of a final follow-up study. The meeting included representatives of Air Force headquarters, Air Research and Development Command headquarters, and WADD, which would manage the project. If it is official, interested industry members included Boeing Aerospace Co., Convair Division of General Dynamics Corp., Douglas Aircraft Co., Lockheed-California Division, Republic Aviation Corp., McDonnell Corp. and Pratt & Whitney's Florida Research and Development Center.

McDonnell and B&W would be competitors for development for the basic

liquid air cycle engine (LACE) contemplated for Aerospace Plane. Manpower into the LACE development while B&W refers to its proprietary concept as the high-pressure engine. At this point, some industry members give McDonnell a considerable edge in the potential liquid air cycle engine development because of its relatively liquid air turbine design practices. Also McDonnell had been considering some study in the liquid air cycle engine under contract to WADD up to about two years ago. Convair is believed to have had a corresponding study contract for the vehicle, but both studies were developed as relative as primary and interest by the industry in Aerospace Plane gathered some interest.

Estimates of the time span required to develop a liquid air cycle engine vary, but the consensus of interested people also develops a fact that probably would not be longer than that which was expected for the development of the turbo-prop engine is a high state of reliability.

A vast amount of advanced technology accumulated in the development of various types of air-breathing engines will contribute to basic development of

the liquid air cycle engine, although it is generally agreed in industry that advanced air-breathing engine concepts could have been much further along of consideration if the state of the art had not been regulated, largely because of the emphasis on missiles.

Pending for initial development of the liquid air cycle engine alone, at Aerospace Plane is underdevelopment in the Project 1952 budget, a study not to exceed about \$1.5 million for the low-velocity applied research reports. Air Force had asked approval of \$18 million for the project in Fiscal 1963.

A major goal in the design of the liquid air cycle engine will be an operational vehicle that enables movement out of the engine hood. A multiplicity of propulsion devices on board the glider form so level to the fringes of the atmosphere must be avoided because weight will be a most critical factor.

Present perceptions for development of Aerospace Plane do not allow it to classify to a specific weapon system concept. A reusable vehicle, Aerospace Plane is expected to include and is likely to observe to be feasible for as many as 75 missions. However, as a reusable vehicle would be in a high-velocity future would be a substantial cost could be accumulated in Aerospace Plane. Air Force studies period covering potential values that are

The latter possibility could prove to be the most important U. S. also addressed at the NATO meeting. NATO officials indicated that as a result of the NATO annual conference in December, 1970, roles represent the real strength of the NATO alliance.

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Proposals for the one-way analytical studies are due Jan. 21 at Maxwell House, Dayton, Ohio. Over 100 military officials will meet to discuss additional proposals to be made.

NATO's top basic purpose of the studies is to explore the state of the art in control and dynamic stability techniques for large vehicles. If a potential new concept is proposed, it could replace the present control system on existing military vehicles. At the same time, it will serve as a low-cost, low-velocity, high dynamic pressure, large wind-tunnel effect, limited control and the incomplete knowledge of structural strength for a dynamic vehicle 15 ft. high and 21 ft. in diameter.

Industry studies are to be based on reasonably available off-the-shelf methods of development, and they are expected to include proposals for other, more advanced methods of guiding engines, air waves, jet waves and jet waves.

Hertzer Gives NATO Ministers Polariss, Nuclear Submarine Plan

Paris—Only West Germany warmly received U. S. suggestions, made during the recent NATO annual conference, that NATO members buy and jointly control 100 Polaris missiles which would be deployed throughout the NATO area.

The U. S. plan, put forth as a "long-term" by Secretary of State Helms, also includes a provision that if Rome permits except the idea Washington will commit for nuclear submarines each equipped with 16 Polaris missiles, to the NATO member countries.

Moreover, Helms indicated that Washington—meaning an offer to sell 100 Polaris missiles at accepted—"single" consider present control of the system surrounding NATO's nuclear studies.

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get involved in the heavy expense of buying more missiles of this type.

Scandinavian NATO members, who already own no part of the Polaris program, also are reluctant to see the U. S. give up its exclusive control over NATO's nuclear capability. These nations claim that West Germany will only consider a joint decision on responsibility is shared by Washington.

The British cabinet, already involved in increasingly heavy defense expenditures for F-14 fighters and Hawk interceptors, also are reluctant to see the U. S. give up its exclusive control over NATO's nuclear capability.

West Germany, on the other hand, openly welcomed Helms' suggestion. The officials also indicated the opinion of some observers who feel that the main objective behind such moves is to give NATO an increased nuclear capability as a deterrent on the part of other nations, rather than to meet increasing West German demands for nuclear weapons for their growing defense establishment.

Helms' suggestion that the U. S. is ready to consider five missile submarines to NATO—pending European member of NATO buy 100 Polaris missiles—failed to impress European delegates. It is generally known in NATO military circles that Helms' suggestion was not a serious proposal. The U. S. is supporting the strike force on NATO's northern flank, most European military officials feel the living force is the only offering something NATO, in any case, can do.

The U. S. suggestion that European buy 100 Polaris missiles did not contain any present details on how the missiles should be bought or operated. It was reported, however, that U. S. officials offered the information indicate that such missiles could be deployed under ships, over-ice and sub-ice. Helms also probably would be expected to enter a multi-nation agreement, with missile units possibly being assigned directly to the top NATO military command.

Secretary of State Helms and other officials of U. S. delegation offered that they were putting their "agreement" and not concrete proposals. It was expected that the major decision on NATO's nuclear capability will be made only after the U. S. administration consults the other NATO members' meeting, to be held in Oslo next May.

NASA Chooses STL For OGO Spacecraft

Washington—Space Technology Laboratories, Inc., will build their space craft for the National Aeronautics and Space Administration's geophysical satellite experiments, to be launched in a program beginning in two years.

The negotiated contract will exceed \$15 million, and it is the first contract award made directly to STL by NASA. Earlier STL provided work for the space agency was negotiated through the Air Force Ballistic Missile Division.

The STL proposal was over seven years submitted (AW Dec. 10, p. 12). During geophysical observation (OGO) will be the first geophysical satellite. NASA's spacecraft to be flown first flight of the satellite astronomical observatory (GAO) awarded in Cosmos in October will come in late 1963 (AW Dec. 17, p. 30).

The OGO contract calls for spacecraft to be used for three missions:

- **Forming geophysical satellite (GEO),** with a mission start date of January, 1965, using an Atlas Agena B launch vehicle. Payload is designated S-49 and will be prepared for in orbit mapping from 175,000 mi., essentially designed to study magnetic particles at these altitudes.

- **IGO backup,** with a flexible launch date any time from January to September, 1965, with the same launch vehicle and objectives as the primary experiment.

- **Pole geophysical satellite (PGO),** scheduled to be launched from the Pacific Missile Range by a Thor Agena B. This payload is designated S-50, and will be used chiefly to study the atmosphere and ionosphere between 175 and 650 mi.

The standard OGO spacecraft will be about 6 ft long and 1 ft high. Steel box will weigh 100 lb, with a growth potential to 1,300 lb, including a 900-lb payload, sunshade. Large solar paddles will house cells to provide an average of 10 watts of power for experiment.

Standard package also will include wide-band, narrow band and special purpose telescopic antennas, and dual ultra-ultraviolet sensors, and both gas jet and resistive sensors that the same craft will do in point toward the earth.

STL will be responsible for the basic structure, power supply, attitude control and command system. NASA's space research viewing committee will select the experiments to be carried in the satellite's modular compartments.

More than 50 experiments can be included in the OGO program, which will have a structural configuration tailored to the strength and deployment of requirements.

Vulcan-Skybolt Mating Project Halted

Washington—Work on joining the launched ballistic missile Skybolt to the British Area Vulcan target bomber has been halted and apparently won't be resumed unless British funds become available.

Until now, funds for the development work have been provided by the U. S. Air Force.

The entire Skybolt project at Douglas Aircraft Co. has been placed in jeopardy through a frozen budget caused by unbalanced expenditure of funds to keep it going (AW Dec. 15, p. 26). Result has been a sharp cutback for the remainder of the fiscal year, including the Vulcan Skybolt.

Skybolt was intended primarily as a stand-off missile for the S-32 and later was chosen for the Vulcan. Skybolt is incompatible with the S-32's Mach 3 bomber, which usually has several high positions, because of the side temperature engine, in which first aircraft will operate. Stand-off in mid-propellant aircraft does not permit operations except from subsonic temperatures while flying at subsonic speed in the high temperatures of Mach 3 flight. Problems arise from expansion and contraction, and heating also is affected.

Canberra has enough pulling of \$3-50% of the original four years version of the Skybolt project, depending on the particular design version involved. Most of these missions have been placed on the British portion of the System bomber program. When the Skybolt was ordered Douglas had about 1,500 person working on planning design, project engineering and engineering studies.

Slippage due to the Skybolt will stop. Some of the schedule items will still be in such as in months behind. Fast pushed from the slipped dates to last month, but the money may not be paid until the project is complete, says the Boeing S-32, is not responsible of aircraft and missile.

The team of the Boeing B-52 at Wicken, covering the Skybolt mission, were held this month. B-52s, scheduled for initial flight June 1, was originally scheduled to have Hound Dog missiles drag under the wings, but plan was changed to call for defense Skybolt missiles just before the heading position since in order to maneuver, the aircraft's ability to carry the new missile.

going period is proving possible for launch on other ships in construction.

Now will have to decide whether to take money for the construction from funds allocated for other projects in the current fiscal year, or to ask Congress for a supplemental appropriation.

Golden Ram Produces Successful Atlas Shot

Washington—Test Strategic Air Command launching of a USAF-Cosmos Atlas missile from Vandenberg AFB, Calif., under Project Golden Ram was an unqualified success, ending a string of test partial failures in operational testing since the missile.

The Atlas-D, last Dec. 16, delivered a Cosmos Electric Mark 1 nose cone 400 mi. into the atmosphere, but in a test of the satellite's nose and wing mechanisms. A small change of TNT content in the nose cone detonated on impact in a surface burst over a specific atmospheric area of the target.

USAF's untested Project Golden Ram (AW Dec. 15, p. 25) is an effort to tighten operational launch procedures and eliminate the problems that the last successful shot from Vandenberg, April 1962, was the first in the series.

Damage to the Constellation, estimated at \$75 million, was mostly confined to winged darts and body-bands and damaged instruments from the fluids, gas and wiring. This started when a solid's nose struck a pool of spilled diesel oil, and a 100-lb Atlas 1A was a 100-lb of Ship's technical attach-



Segmented Solid Propellant Rocket Motor

Thompson solid propellant rocket motor, developing 15,000 lb. thrust, has been successfully fired in a static test for 50 sec. by United Technologies Corp., Danbury, Conn. The motor is the first of three vehicles being built under NASA contract to test the feasibility of the segment, or building block, concept (AW June 15, p. 25) of solid propellant motors for large launch or space stage applications. The first motor, which was tested at an angle of 1.5 deg. from a true vertical. Overall length is about 7 ft. Motor weighed an approximately 50 lb. in diameter.

Britain, France Plan Joint Space Booster

Geneva—British and French governments are considering plans to propose a joint program to supply a booster system to place into orbit payloads developed by the planned common West European space effort. The booster system would incorporate the first Havilland Blue Streak ICBM as the first stage and France's 5,000-lb-thrust Verganeur research rocket in second stage.

Both programs have failed to a certain amount and their acceptance by the European researchers could give space and missile research in the two countries a needed boost. The basic British booster plan proposed in the past has called for Blue Streak as first stage and the 20,000-lb-thrust Black Knight in second stage.

The Blue Streak-Verganeur combination would show French support behind the effort to aid the program as a European space booster, Geoffrey Rip-

pon, British parliamentary secretary to the minister of aviation, told the House of Commons last week. Negotiations between the two governments have established technical feasibility of the project. In a recent operational meeting of the 11-nation European space group at Geneva, at which Britain and France were represented, delegates decided against any common effort to develop booster systems. It was reported at the time that Britain and France hoped to sell the necessary booster units to other nations involved (AW Dec. 1, p. 33).

French 707 Pilots To Continue Strike

Paris—Air France Boeing 707 pilots voted to continue a strike against management which has grounded the French carrier's entire fleet of 17 Boeing 707-420 jet transports since Dec. 9.

The strike involves only Boeing flights. Air France continues to operate Caravelle jets as well as piston

flights. French aircraft pilots, however, are refusing to fly any route normally served by 707s. Air France officials say the strike is costing the carrier \$180,000 daily.

The company and the pilots actually reached agreement on the main issue—the number of Boeing flight hours to be flown—but they disagreed on the last part of Boeing flight hours. The difference involves less than 10,000 hours a hour.

The strike affects most of Air France's international routes.

News Digest

Dr. Herbert F. York will remain as Defense Department's director of research and engineering (AW Dec. 19, p. 25) "for a limited period," Defense Secretary-designate Robert S. McNamara said last week. A defense spokesman anticipated "transient period" as soon as McNamara takes office.

Thomas C. Langham, Jr., who is signed as vice president of Cosmos earlier this year to contract to U. S. defense policy has been elected president of Fairbanks-Morse & Co. He remains a vice president of the parent company, Fairbanks-Walsh Corp.

Los Angeles Airway became the first U. S. scheduled helicopter airline to offer turbine-powered service when a Sikorsky HO4S was put in service Dec. 21 between Los Angeles International Airport and Long Beach, Calif. The airline is operated by Riverside, San Bernardino and Anaheim (Dunsmuir) Airlines.

Kenneth E. Wilson, Jr., was elected Army Corp. chairman of the board last week, succeeding the late Victor E. Wilson and James H. Kerr was elected president.

Proton Aviation Agency will change the name of its Air Force City, 28 facility from National Aviation Facility (NAF) to National Aviation Facility (NAF) to Bureau of Research and Development Center (BRDC).

Initial delivery of Cosmos U-88, with its version of Model 102B light-twin business plane, will be made to USAF as the last week of December. Costs for contract for 15 U-88s, with delivery estimated through June, 1961.

Aerodynamic Division of Ford Motor Co. was awarded a \$1 million contract for continued research and development on Shillelagh missile-to-aircraft tactical missile system.

Passenger government has placed a \$1.1 million order with Constellation Corp. for 1-47 four jet transport and parts for delivery in 1961.

AIR TRANSPORT

Collision Avoidance Progress Reported

FAA and Bendix brief airlines on current status; flight tests beginning with experimental system.

By Philip J. Kim

Washington—Federal Aviation Authority and Bendix Radio briefed the airlines last week on the current status of an anti-collision/proximity warning system developments at a meeting called by the Air Transport Association.

Bendix reported that only two weeks before the major collision Dec. 16 over New York of a United Air Lines DC-8 and a Team World Airlines Super Constellation, it had made the first successful flight tests of an experimental anti-collision avoidance system (AW Feb. 15, p. 67) on two company aircraft.

FAA spokesmen also expressed optimism over the possibility of a cooperative-type infrared proximity warning system, which would use infrared beams sitting light beams now carried on most aircraft.

In an official statement, FAA said that it would be at least several years before a seconded airborne anti-collision system could become operational. The system might be available earlier, but that it would be at least several years before a seconded airborne anti-collision system could become operational. The system might be available earlier, but that it would be at least several years before a seconded airborne anti-collision system could become operational. The system might be available earlier, but that it would be at least several years before a seconded airborne anti-collision system could become operational.

FAA said that partial relief from the collision hazard may come as quickly from some of the research and development programs. These include the automatic data processing system for traffic control, a three-dimensional system which can determine air traffic controller instructions an aircraft's vertical separation, and potential navigation displays for the cockpit to give the pilot a graphic picture of his aircraft position.

FAA Test Plans

FAA plans to install the experimental Bendix system in two of its generic test units for flight tests at Atlantic City experimental center. This system is expected to undergo about two weeks of flight tests, intended to prove the basic system concepts and determine what further refinements are needed.

FAA representatives told the airlines that despite the fact that the agency has received about 100 proximity warning system proposals, during the past year, relatively few of them are now in concept or feasible for development.

FAA's attitude to stem the pilot's fear of installing existing beam light systems to provide altitude coding is expected to be quite modest, for aircraft operators who cannot afford to install an infrared system. This would give a more complete picture of the aircraft's position relative to other aircraft.

FAA currently has sufficient funds to install 1961 models to explore further the beam, cooperative-type infrared system and intends to do so. Atlantic City was told.

FAA Approach

In explaining possible solutions to the anti-collision/proximity warning system problem, FAA has sought to establish an available basis by investigating a number of possible techniques rather than buying a few systems in which a large portion of the money would be spent for land.

Most advanced systems have been shown to be handicapped by the fact that the beam, cooperative-type infrared system and intends to do so. Atlantic City was told.

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chief in the bureau. If the industry is satisfied, FAA is likely to fund additional effort on the Sperry system approach.

Within the next several weeks, FAA expects to receive a cooperative-type (PTV) system, developed by Bendix, which will be flight tested at Atlantic City. The system is a visual mode as a tool for studying the techniques of a proximity warning system as an anti-collision device rather than as the prototype of an operational system.

A Radio Corp. of America warning radar with a proximity warning display, which has been equipped with a radar for some months at a United Airlines, Concord 140, reportedly has performed well at high altitudes. At lower altitudes it is still under study.

Crash Stirs New York Air Traffic Probe

New York—Circumstances surrounding the fatal mid-air collision Dec. 16 are being a broad look at air traffic control procedures and facilities in this high-density area, with particular regard to their adequacy to integrate jet aircraft to local traffic.

The makes of a United Air Lines Douglas DC-8 jet and a Team World Airlines Super Constellation on Staten Island took off at least 150 feet and have crashed off a controversy involving Federal Aviation Authority Chief Elwood C. Brown.

Among the points of conflict, several reports that an aircraft, upon which the DC-8 pilot depended to be in the holding position in the area, had been the target of pilot complaints during the day the accident occurred.

The DC-8's flight 825 out of Chicago was cleared to Pattern Instruction tower, where it was to enter a holding pattern and await clearance for its approach to Midway. This pattern, flight 185 from Denver via Columbus, had been cleared from LaGuardia to descend to 1,500 ft. for its ILS approach to La Guardia Airport.

The earlier collision occurred at a point about 11 mi north of the Transcon intersection.

The DC-8 carried 77 passengers and a crew of seven, three were 39 passengers and five crew on the Constellation. At least five persons were killed in the crash.

The transcript of the conversation between the two pilots and radar traffic reports in New York and La Guardia and Midway Airports Control rooms during the minutes preceding the crash did not explain why the DC-

8000 was at high altitude. At lower altitudes it is still under study. ground instructions. A study to determine the possibility of a hazard to perform radar, specifically designed to perform radar, terrain and proximity warning, may be headed by FAA.

Within two months, FAA hopes to begin a modified controlled tests to evaluate the reliability of a proximity warning system in a holding position and the system's ability to detect intrusions for displaying PTV information to the pilot. Tests will be conducted using an Air Force aircraft carrier simulator at Atlantic City.

FAA is also studying the possibility of a collision and near-collision situation can be projected on a

5 apparently overlook Preston. Later sources said that it took the significant details to the official record.

Under the plan, the airlines, being along the coastline, were to be the high-density area, with particular regard to their adequacy to integrate jet aircraft to local traffic.

The makes of a United Air Lines Douglas DC-8 jet and a Team World Airlines Super Constellation on Staten Island took off at least 150 feet and have crashed off a controversy involving Federal Aviation Authority Chief Elwood C. Brown.

Flight Voice Recorder

Washington—Federal Aviation Authority plans to require installation of flight voice recorders on all airline transports as an aid to search serious investigation. Recurring events which prevented the mid-air collision of a Team World Airlines Super Constellation and a United Air Lines DC-8 over New York, Administration R. E. Brown said he was "convinced" of the need for such equipment.

Evaluation of recent types of audio recorders available for use is being completed by the agency's research and development division, and a new rule requiring them is expected to be issued.

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ETHIOPIAN Airlines' Concorde 240 leaves at Addis after flight from Djibouti.



ONE of the carrier's DC-60s stands deep at Addis after a domestic flight.

up. Meanwhile, carrier officials expect to lose \$250,000 on the new Addis run during the initial year. By 1963, with increased frequency and jet equipment it is reported that the route will begin to yield a profit. Some carrier officials think the route may turn profitable sooner.

The carrier's third main route pattern—domestic and Middle East—is gradually becoming more profitable. Out of 23 DC-60 routes (for example, 11 are now operated at a profit) Middle East points are used as refueling stops. Although future plans include halving the company's new base Africa route out to East Coast ports via the Middle East Company, which is its future, locally operated en route to India. Its present flights to Addis are scheduled to link up with Air India and East African Airways service to the Far East.

Ethiopian, in addition to these three main route patterns, also operates a fleet of six helicopters—five P531s and one Bell 47—started in 1957, the

helicopters are contracted out to the government and Postal Air. One of the carrier's main French and new Sikorski helicopter plans. It charges \$10 per hour average for helicopter work. Now 1,424 hr in 1959, in peak year. The carrier is considering purchase of heavier helicopters.

Ethiopian government, while it wants the carrier to expand as rapidly as possible, also demands that such expansion be achieved without subsidy. The carrier, in fact, is making its seventh straight year of profitable operation, thanks mainly to its DC-60 operations.

Ethiopian estimates it breaks even on DC-60 flights with 25 passengers. It needs 25 passengers to break even on its Concorde flights. Quoting DC-60 from Africa, a profit is not expected until a year, which for several years, the company figures it can cover only costs of a flight with 14 passengers. Six-year-old backlog paid faster in 1959 for 1960.

Last year's revenues of approximately

\$5,457,560 broke down as follows: Passenger revenues, 64.1%; freight, 18.2%; mail, 3.5%; charter, 4.4%; all other, 4.8%.

Net earnings in 1959, first full year of DC-60 operations in Addis, jumped from \$34,196 in 1958 to \$296,788. This year, revenues are up 24% while passenger miles have increased 16%.

Carrier's annual annual revenue growth of 12% is expected to decline during 1961. This is because IAL will be coming into jet competition while its jet—two Boeing 720s—will be in operation until early 1962. Delivery is scheduled for December, 1961. By the end of 1962, with a full year of jet operation behind them, company officials expect to restore their annual 12% revenue growth.

Decision to buy jet equipment marked a significant step in Ethiopian Airlines' history. Studies had shown that without jets, the company by 1964 would have been forced to abandon most of its international routes. It then would have reverted back to being made a domestic carrier.

Then the decision—banned out by company officials at the Imperial Palace level—was possible the correct to prevent its future with more certainty. Despite a one year delay in getting government approval to "go jet," Ethiopian Airlines officials estimate that by 1965 the

Role During Revolt

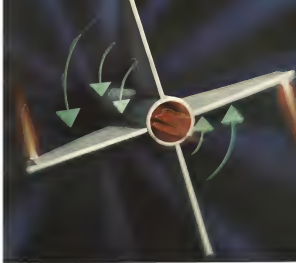
Addis Ababa, Ethiopia—Ethiopian Airlines' facilities and personnel suffered little damage despite severe fighting during the abortive coup d'état against the rule of Emperor Haile Selassie.

The carrier, managed by Yusef Woldi Admasu, remained completely unharmed during the coup. Even before street fighting in the capital had ended, the company of domestic service, as a limited scale, also was well under way.

The company had only one airplane, a Concorde helicopter, which was shot down while attempting to land at the Bole airport.

The carrier placed its important role in the company's total mission to the world, but he is close of very officers. At the time of the revolt, the company was serving on flight from Addis to Ethiopia Airlines DC-60, piloted by company captain Robert Green and Robert Moss, flew the response back to Addis within 45 hr.

More communications out of Addis during actual fighting, which was by means of communications transmitting on equipment in another company DC-60 grounded at the airport. Transmission of news was carried out despite fighting in and around the airport terminal.



STEERING GEAR FOR ASTRONAUTS

Conventional aircraft control surfaces will not guide space ships and capsules. Rollers, struts, and airbrakes find no resistance and hence produce no reaction to their movements where there is no atmosphere. Even at altitudes only half way up, they are shockingly ineffective.

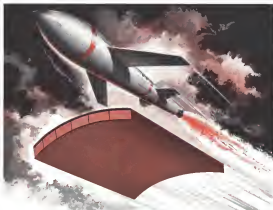
The accepted answer to a dependable steering mechanism for astronauts is a system of jet reaction controls developed and produced by Bell Aerosystems Company. First used on Bell's own supersonic X-1B aircraft years ago, the system has been greatly improved and adopted for the X-15, the Gemini man-in-space project and other space vehicles.

Through strategically located, low and high thrust (1 to

1500 pounds) rocket engines, Bell's reaction controls not only position and guide the ship by controlling the roll, pitch and yaw, but they also provide for attitude changes and zero-thrust. Some of the jet are throttleable while others can be operated in combination to provide the astronaut positive and flexible control.

This revolutionary steering gear for space, available using monopropellants or high energy bipropellants, is just one of many advanced projects which are currently engaging the diversified talents of Bell Aerosystems Company in the fields of rocketry, aviation and space technology. Engineers and scientists seeking challenging, long-range career opportunities can find them at Bell.

BELL AEROSYSTEMS COMPANY
BUFFALO, N. Y.
DIVISION OF BELL AEROSPACE CORPORATION
A TEXTRON COMPANY



Johns-Manville Announces... MIN-KLAD INTERLOK

... a new structural system interlocking Min-K insulation and high-temperature reinforced plastic

Min-K experience shows that as certain heat resistant advantages are now matched well perform as well as two for one—on surfaces with protective high-temperature facing.

Problems in how to effectively combine these materials into a structurally strong unit? The answer is Min-Klad Interlok.



1) Core (left); 2) Interlocking with 3) Core; 4) Core of steel; 5) Min-K insulation; and 6) Heat facing



All the above components combine to provide a continuous thermal insulation system

a new structural system that interlocks Min-K insulation and reinforced plastic, metal or other high-temperature facing, and under reinforced plastics, as well as structural steel and other heat-resistant metal foils and members. For most requirements, the steel face can be made of a different material—for example, one that offers characteristic or required face handling at following or other surfaces and joints.

plus the outstanding advantages of Min-K insulation—a combination one that has the lowest thermal conductivity available for service temperatures up to 2000°F steady state, and higher for transients. Min-K's thermal conductivity is as much as 10% lower than the conductive conductivity of all soil.

Wide range of facing

For the hot face, the inside designer can

specify Min-Klad Interlok is a wide variety of heat-resistant and atulating materials—aluminum phenolic (AHP-50), and under reinforced plastics, as well as structural steel and other heat-resistant metal foils and members. For most requirements, the steel face can be made of a different material—for example, one that offers characteristic or required face handling at following or other surfaces and joints.

Like all J-M-Aviation insulation, Min-Klad Interlok is factory fabricated to meet specifications into external size profile, heat shields, special-use liners or composite linings of any shape or size. While today for technical specifications Address: Johns-Manville, Box 14, New York 16, New York. In Canada, Post Credit, Ontario.

JOHNS-MANVILLE



which will be operating around revenues of \$14 million and net earnings of \$1.7 million.

In March Ethiopia also will order a third Boeing 720B, once before it takes delivery on its first two Boeing next December. Aircraft, powered by four Pratt & Whitney JT8D-1 turboprop engines developing 13,000 lb. thrust, is well-suited for the company's 5,000 ft operation at Addis Airport. Cargo officials say their special altitude and passenger problems at Addis could not be handled by existing but a turboprop-powered aircraft. Aircraft & engine, is in the case of the DC-10, is being handled through Ethiopian Air Bank advance.

Ethiopian Airlines currently does complete airframe and engine maintenance work at Addis, both for fixed wing aircraft and for the carrier's helicopter fleet. Addis and other airports and 80% of transport aircraft maintenance work, are done as well. Maintenance force totals 250 employees of whom 15 are American and 15 are European from 13 different countries. Products, it is relatively low due to the necessity of running Ethiopian personnel.

Maintenance Problems

Company has had only two previous engine overhauls of 18 engine overhauls plus the 18 B-720B engines. Company's fleet of three DC-10s, two Caravelles and seven DC-1 type aircraft fly some 140 scheduled flight hours weekly of which 212 are on international routes. P. C. Swagelok, the carrier's maintenance chief, claims special altitude and temperature conditions at Addis Airport have prevented an in-house maintenance program.

Domestic DC-1 operations, however, does. These aircraft are regularly operated in and out of rough strips, some led out at 9,000 ft altitude, others in tropical valleys. All the carrier's DCs are equipped with single disk, brake and fixed coil fans. Given that situation, which has the least of daily breakdowns are roughly repaired, parts have to be changed after 1,000 to 1,500 cycles.

Company's periodic maintenance act-up will not be altered with the arrival of jets. Carrier intends to continue handling its own maintenance requirements. Repair has agreed to set up a training operation at Addis and to maintain two technical representatives on the spot for three years. Pratt & Whitney will station two field men, keeping one at Addis on a permanent basis. Ethiopian Airlines was organized in 1947 when Emperor Haile Selassie requested Washington's aid in establishing a national airline. Ethiopian government wanted American help despite the fact that the Barkat had threatened the country early in World War II and was on the spot. Ethiopian officials



GRAPH shows Ethiopian Airlines' steady increase in passenger units since 1946

traditionally have a policy of never leaving any one country obtain too much aircraft. However, in 1947 the government was desperate for aircraft with the British and Soviet Union.

U. S. State Department turned over the Ethiopian request to Tamm Wald Airlines, the only U. S. carrier licensed to fly in the region. Management contract between the Ethiopian government and TWA was signed in 1948. TWA was paid an annual management fee of \$15,000 for its services. U. S. C-47 single aircraft flown by Air Transport Command pilots especially designed for the job provided the air material for Ethiopian initial operation.

Original contract was for seven years, until 1952. At that time another deal seemed certain it would be renewed. The relationship, Henry Jones was in 1948-49, when the line showed a profit, then began losing money. Several other foreign carriers sought the contract. According to two published reports, "British interests" offered not to pay the government for the right to do so.

After a year of losses on both sides, a new three-year contract was signed in 1951. TWA's right to transport half the line's load in domestic routes was a single opportunity. From 1951 the company began to turn a profit and in 1955 the carrier's poorest and highly successful managing director, Victor H. Harnett, Jr., took over.

Contract was cash renewed in 1955, one year ahead of time, and just as carriers reluctantly to leave. TWA management fee currently is \$50,000 annually. Harnett won a long and successful career with Ethiopian Airlines, finally being recalled to TWA.

Harnett is responsible both to Ethiopian Airlines' board and to TWA's management in New York. TWA's management end to the African carrier was special tribute in a detailed study of the Ethiopian Airlines operation by the

National Planning Association in 1959.

Ethiopian officials appear to be satisfied with TWA's efforts at Addis. Link between the two companies helps Ethiopian Airlines in several ways. TWA, for example, charges Ethiopian Airlines only 5% to cover costs of TWA purchases for the African carrier. It bought straight from Addis, the fee would range from 10 to 15%.

TWA, under separate contract, also operates a National Airlines Training Program at Addis with funds supplied by ICA. The U. S. carrier also helps Ethiopian with special problems, such as studies leading to jet equipment purchases, without charging a service fee.

On traffic, TWA gets about the same amount of business from Ethiopia as it gets the carrier. TWA people on loan to Ethiopian Airlines, however, are under strict orders to put the airline's interests first. Ethiopian officials say they have no complaint on the score.

Ethiopia's main complaint deals with slow advancement of Ethiopian in the company. Highest operating point held by an Ethiopian pilot is a position of co-pilot. All other top jobs provided for under the present contract, are held by TWA personnel on loan to the carrier. Harnett feels Ethiopian air will enough trained to replace the kind of work, just a regional carrier. But with the best results on expanding traffic, and jet equipment coming in, it's hard to see how the recent rate of advancement can ever be maintained.

Personnel Problems

If the advancement is slow, then so are some pilot training. The country, for example, has a very low rate of pilot unit over 90%. This naturally encourages a high personnel difficulty. Well-educated Ethiopians usually are strapped up in the government, or at least to the airline sector a high price is allowed there.

Finally, supply of flight and ground crew material controls is being strained off Ethiopian air force is expanding and seems to hold on to the present personnel.

Yet of the carrier's 10 fixed wing pilots only 15 are American-made, of them being flown with the carrier for 16 years—while the rest are Ethiopian. Six Ethiopian pilots are DC-1 captain and one captain a Caravelle. Little pilot will be checked out on DC-10 equipment in 1961.

The current personnel has four Ethiopian pilots working as instructors. Ethiopian families, however, usually do not regard a hostess post as a fitting job for their daughters. Carrier is trying to effect this. Some girls working as instructors at Addis and other Ethiopian Airlines. In some parts in Europe and Africa.

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Scheduled for first delivery in 1961, the all-weather Kaman HU2K "SEASprite" was developed to meet high-performance requirements of the U. S. Navy. Working closely with Kaman design engineers, Republic Steel is supplying light gauge titanium and stainless steel for the HU2K.

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STAINLESS TITANIUM RETENTION STRIPS are designed to work through a torsion angle of 3/10°. Each strip provides a minimum tensile strength of 150,000 psi. The R5040 "SEASprite" is manufactured by the Kaman Aircraft Corporation, Bristol, Connecticut.



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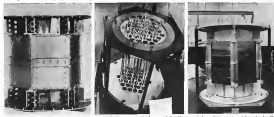
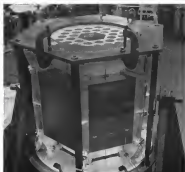


ALUMINUM fuel element tubes for the HTRE-1 reactor are in place above during an atmospheric stability stage.

Special Reports

Direct-Indirect

HTRE-3 core shown during assembly above consists of many hexagonally shaped stainless-steel rods which have a large round hole along their centerline. Small fuel tubes will be fitted in the center of these holes. The engine will run through the holes and will be heated by the fuel tubes. Small tubes trailing down throughout the core are for control rods. Refractive blocks of boron are placed around the perimeter of the core. Reactor for Heat Transfer Reactor Experiment No. 2 (HTRE-2) is shown above. It closely resembles the HTRE-3 reactor except that a hexagonal section has been removed from the center of the core. It is possible to test a wide variety of experimental reactors separately in the center of the HTRE-3 unit. The experimental apparatus are too small to "go critical" and produce power at level inside of the HTRE-3 reactor. The first turbine fuel elements were tested in the center.



MECHANICAL stacking of the General Electric HTRE-1 reactor core is shown at left. Control rods show first experimental reactor for the direct cycle nuclear engine program in its stage of assembly. Unit was used for the HTRE-1 test. Core of the HTRE-1 reactor is almost completely assembled at right. Heavy boron plates have been secured around the fuel element tubes.

Nuclear Engine Choice Awaits Test Data

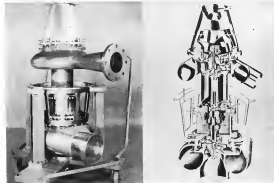
This is the second of a series of articles on the various applications of nuclear power in aircraft and space vehicles.

Washington—An intense competition between the indirect and direct cycle nuclear engine has been in progress since the Aircraft Nuclear Propulsion program was initiated in 1946, and it is still impossible to show that either engine type is clearly superior to the other.

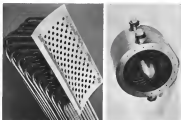
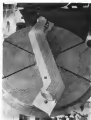
Today, most experts apparently regard the General Electric direct engine as the best nuclear powerplant for the near future and then credit the Pratt & Whitney indirect cycle engine with near long term growth potential. They also emphasize that that evaluation is tentative and that a realistic technical decision cannot be made for at least two years—until more test data is available.

The details of the nuclear powerplant competition are extremely complex but a general comparison can be made with two points on which proper words of each engine agree. These are: • Prolonged development problems with the direct cycle engine at the reactor. This engine requires an extremely advanced reactor by present standards, and so many more it pushes nuclear technology beyond its current limits.

• Indirect cycle engine has a more convenient reactor, and its previous development problems are in the best transfer systems needed to get the



LIQUID metal turbopump developed by Pratt & Whitney for the indirect cycle engine is shown at left. The complete unit is approximately 4 ft. long. Pump section for the liquid metal is in the lower portion of the picture and the upper section is the turbine driven by engine itself. Cutaway drawing of the liquid metal turbopump shows the centrifugal pump for the liquid metal at the lower end and the engine at lower bottom of the upper end.



TYPICAL intermediate heat exchanger design under consideration for the indirect cycle engine is shown at left. The intermediate heat exchanger is needed as the two loop system to connect the primary and secondary liquid metal circuits. Reheats profiles with the heat transfer system of the indirect cycle engine are illustrated in a diagram to the right. The 100 tube heat exchanger for the engine that heats the engine air (right). Experimental reheats curve for an indirect cycle engine engine is shown at right below a test of Pratt & Whitney engine design for this design is the tubular liquid metal exchanger.

liquid heat from the reactor to the engine air stream.

This does not imply that the indirect cycle reactor does not have very high performance compared with current nuclear power reactors. Any nuclear fuel is as much as well have to exhibit such performance. The indirect cycle reactor has a much higher operating temperature, and a much higher power density than operational reactors on

design and in laboratory power units are used. Although it represents a major advance in reactor technology, its design does not come from current work, and it is more an extension of conventional concepts than the direct cycle reactor.

Consequently, the indirect cycle reactor has great appeal to nuclear scientists and engineers. Its development is not new completion, but most of these

engineers agreed it is well within the state of the art demonstrated by research work in the past few years.

Indirect Cycle Advantages

Specific advantages of the indirect cycle reactor include a total reactor volume which is about one-fourth that of the direct cycle reactor for the same power output. The maximum reactor diameter is about one-third that of the direct cycle reactor—roughly two feet compared with six feet in diameter. Power density of the indirect cycle reactor can be about ten times higher than the direct cycle according to current estimates.

Shielding angle which is a critical item in the design of a nuclear powered aircraft, is naturally smaller in indirect volume and diameter. Shield weight is approximately a function of the square of the reactor diameter. Therefore, if power output stays constant, a moderate increase in the reactor diameter will cause a major increase in shield weight. The small reactor volume and the relatively low shield weight is the main reason why many nuclear engineers believe that the indirect cycle will prove the lightest possible configuration.

Small Volume

Small volume of the indirect cycle reactor is possible because it uses a highly efficient liquid metal heat transfer agent and reactor coolant. The nuclear engineer tends to regard the liquid metal as a coolant for the reactor, and the indirect gas turbine engine looks on it more as a means of delivering heat energy to the propulsion system. At any rate, the heat transfer system



FLATTENED fin and tube radiator heat also been tested in the Pratt & Whitney engine test program. This is one of the better designs in for its best transfer performance is contained. Rate of manufacture is one of the most important points in the selection of a radiator design. Plus on the straight tube radiator design at right are right angle with complex fin for each tube end from some piece of metal.

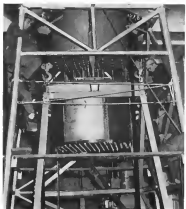
must be designed to deliver large quantities of heat to the turboshaft under rapidly varying conditions, and at the same time, the reactor temperature must be kept from exceeding the maximum allowable level.

Compared with the indirect cycle's liquid metal heat transfer agent, the direct cycle must use air for this purpose, and air is not very efficient. The heat transfer properties of a coolant are basically a function of its thermal conductivity, its specific heat to heat capacity, and its density, and the relative effectiveness of liquid metal used as can be illustrated to a considerable extent by comparing these factors.

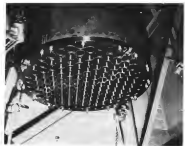
Heat Transfer Comparison

Direct comparison is rather difficult because these three properties are somewhat temperature and pressure dependent. Under the operating conditions of interest, however, most liquid metals will have a density 1,000 to 1,500 times higher than air. The specific heat of air and the liquid metals are roughly the same. Pure solid metals have the highest thermal conductivity, followed by molten alloys, non-metals, liquids and gases in that order. In general, the thermal conductivity of gases is about one-tenth that of liquids.

Overall then, the heat transfer efficiency of a given volume of liquid metal is several thousand times higher than that of the same volume of air. One reason that the direct cycle, air-cooled reactor can approach the size of the indirect cycle reactor is because a very



FULLY assembled HTRE-3 reactor is tested with the heavy shielding plug which is used in front of the reactor to keep radiation from escaping out of the core.



AFR END of the HTRE-3 reactor is shown above when the reactor was in its vertical assembly position. The air flow from the reactor flows through the tubes and into the ballast on the modified J47 jet engines used by General Electric in their HTRE-3 tests.

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CURRENT From A. Whittier, indirect cycle nuclear powered is a two loop system shown in the right schematic drawing above. The single, separate of indirect cycle designs is the much lighter and less complex single loop system shown in the left drawing. Ingress water in radiator, engine and liquid metal heat transfer leads must be made before the single loop becomes possible.

large volume of air is used through it for the starting function of the gas turbine engine. Direct cycle nuclear reactors will have up flow in the neighborhood of 100 ft. per second, or around 4,000 cu. ft. of air a second. That is roughly twice the air flow of the J79 turbojet.

There are two main drawbacks to the use of liquid metals as heat transfer agents in most instances: they are highly corrosive and poisonous.

The indirect cycle engine has another major design advantage: due to better heat transfer conditions. The radiator used in this engine to heat the engine air does not have to be shrouded, and it can be designed to put the maximum heat transfer efficiency. Elements of the radiator can be tilted up to 90° or so, and the engine air can be shrouded or its pressure losses during the heat transfer are reduced.

As the pressure losses are reduced, it is possible to operate at a lower radiator-temperature and still produce the same thrust.

It is not feasible to increase the diameter of the radiator in the direct cycle engine simply to get better heat transfer performance. The requirement for the lowest possible radiator diameter to maximize shield weight is the main design factor in the direct cycle design.

If reactor diameter were increased while power output stayed constant, the increase in shield weight would greatly offset any improvement in heat transfer efficiency, and the engine's power-to-weight ratio would be reduced to an extent which as an aircraft would be beyond the limits.

Design of the radiator for the indirect cycle engine is not a simple matter, and its diameter and length will vary depending upon the performance desired from the aircraft. Radiators are a function of several variables including thrust desired, operational altitude, exit temperature, pressure drop, radiator weight and maximum frontal area, which is limited by the maximum fuselage diameter which is in turn fixed by the flight speed.

In general, if very high thrust and high flight speeds are required the radiator will be lengthened to provide a large heat transfer area. In most cases, there will be no need to provide the pressure losses which accompany the increased length due to increased thrust per due to the higher exit temperatures. The radiator length which does produce the maximum thrust for a given speed and altitude can not be optimum as far as total engine performance is concerned. Adjustments to length and diameter usually have to be made to get the lowest thrust-to-weight ratio for the entire engine.

While the radiator is responsible to a large degree for the flexibility and high performance of the indirect cycle engine, it is also one of the major design problems with that engine. Great studies have been made in radiator and heat transfer heat research and development during the last 10 years. Much of the difficulty problems have been solved concerning the use of highly corrosive liquid metal heat transfer fluids and a wide variety of radiator materials and their assembly techniques.

Dual Loop System

As a result of the work, it is now considered possible to speak in indirect cycle engine using two heat transfer loops. The primary loop in this system circulates a fluid through the reactor and out into an intermediate heat exchanger. The secondary loop, which is separate and circulates a different fluid of liquid metal through the intermediate heat exchanger and into the radiator which heats the engine air. Thus, in the indirect cycle, the heat transfer fluid in the intermediate heat exchanger.

The two-loop indirect cycle engine is the type which will be used in the Cavari nuclear engine of the indirect cycle is selected for flight. This is also the type of indirect cycle engine used in the comparison made concerning the relative weight, efficiency, etc., of indirect and direct cycle systems.

radiator and heat transfer fluid in the primary loop is that it is highly corroded as it passes through a reactor and an engine radiator in heat and it is a heat source is made. Due to the heat transfer fluid in the primary loop is that it is highly corroded as it passes through a reactor and an engine radiator in heat and it is a heat source is made. Due to the heat transfer fluid in the primary loop is that it is highly corroded as it passes through a reactor and an engine radiator in heat and it is a heat source is made.

• Radiator material which is resistant both to corrosion from the air passing over the hot tubes and internal corrosion from the liquid passing through them. On the current two-loop engine design, the primary loop passing through the reactor is filled with a highly corrosive liquid metal, the most common of which is still used. The solid metal used to construct the liquid metal must be corrosion resistant at a very high temperature. Cobalt alloys is one of the few heat metals known that has this property, and a cobalt alloy has also been used for the tubing in the primary loop. However, cobalt alloys oxidize rapidly at elevated temperatures.

It has not been possible so far to design an effective shield for the neutron beam or an alloying element which would allow it to be exposed to air at high temperatures. If this can be done, the one-loop system will be possible. On the two-loop design, the primary loop can be enclosed and the radiation problem eliminated. The secondary loop, which circulates the engine air, is shielded, is made of stainless steel which will resist oxidation at the required temperatures. It does not have a strong resistance to corrosion, however, as the liquid metal used in the secondary loop is a non-corrosive sodium-potassium alloy.

• Heat transfer fluids which do not become radioactive when they pass through the core of the reactor. The source is made of sodium-potassium liquid metal alloy which can be used in the primary loop so that it is highly corroded as it passes through a reactor and an engine radiator in heat and it is a heat source is made. Due to the heat transfer fluid in the primary loop is that it is highly corroded as it passes through a reactor and an engine radiator in heat and it is a heat source is made.



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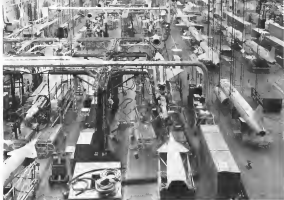
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North American Aviation's production line for the GAM-77 Hound Dog air-to-air missile erected by Mustang Air Command Boeing B-52 bomber is shown in the first frame. Second frame shows the significant missiles were tested by Air Force for delivery to SAC.

gas radiators would negate the room advantage of the indirect cycle—light weight and radiator size flexibility.

Two-Loop Complexities

It seems likely, however, that the ocean network will not be developed in time to make the first generation indirect cycle engine a one-loop system.

Developing an operational two-loop engine will be a major engineering achievement. The first indirect cycle engine needed in the Goulet jetted aircraft will have a total of more than 11 in. of tubing and thousands of manometers and joints in their radiators, pumps and intermediate heat exchangers.

The task of keeping these systems free of leaks is formidable, and it is still a development problem. If the development is successful and it is possible to build complicated heat exchanger systems of this type which will give thousands of hours of jet-bike service, then it will be one of the first times that any, completely reliable, high pressure, high temperature two-loop fluid power system has ever been constructed. The necessity for built-in operation is doubly critical

on these modern engines because the liquid metal heat transfer fluids are poisonous. Any time the system leaks, it catches fire.

Subsequent engineering efforts have gone into the development of the radiators, pumps, etc., needed for the indirect cycle heat transfer system. This effort includes fire warning systems and special valves to isolate leaking sections of the system. Most of the work directly related to aircraft engines has been carried on by Pratt & Whitney and the Oak Ridge National Laboratory. A number of other contractors have contributed basic knowledge in that field which is applicable to both flight and ground-based in direct cycle engine powerplants.

Radiator Development

Two main directions have been taken in radiator development, one toward more efficient tube geometries and arrangements, and the other toward longer life and greater dependability. Several years ago, improvement was needed in both directions.

The largest part of Pratt & Whitney's research effort has been directed toward improving efficiency. While many individual tube geometries and

tube arrangement patterns have been tried all of the radiators have had either smooth wall tubes or tubes with fins. One of the most successful radiators built to date is the spiral or convolute type shown on page 45, which was smooth wall tubes. One configuration is considered to be somewhat more attractive than the convolute type, but this is now scheduled for use in the first flight type engine, and its exact geometry has not been revealed.

Improved Reliability

Reliability, engineering has been the principal objective of the radiator work at Oak Ridge and some units have been run there up to 15,000 hr without trouble. The main problem has been that it has been nearly impossible to build good radiators consistently or to protect on the basis of inspection records which radiator will give satisfactory performance and which will not.

Most radiator work on the future by all contractors and agencies apparently will be directed toward improving the reliability of the units which past research has shown to be the most efficient. This can be done only through laboratory out-of-the-field testing to support



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inspection and fabrication techniques. In fact detectors and control systems, not to have down that small hole in the heat transfer surface and the fact that accompanies them are so distributed by the 111 men, before they become catastrophic. Tests have also shown that they may be detected and stopped in less than one minute by properly designed fire warning and control systems. Fire will be eliminated by building collectors and other units must look to look to that surface can be repaired and isolated.

Looks Cause Power Loss

Reversing a section at two in this manner probably will reduce the power which may be developed by an engine if the hot gases in a engine and, with a main heat transfer pump, then the engine will have to be shut down when the single product of substantial units is accepted. These pumps and other large components of the engine have shown themselves reliable in tests.

For detection systems will have to be designed specifically for a given engine system, particularly. Presently, the engine designers in the engine will have to conduct study of strategically placed temperature gauges on the outside of the engine surface and their supporting structure and all sensitive pressure gauges which will respond to such unexpected pressure drops in the heat transfer lines.

Generalized heatpumps have been developed to indicate the liquid metal through the two heat transfer loops of the indirect cycle engine. These pumps will be driven by bleed air from the turbine compressor. A pump configuration, shown on p. 46, suitable for use in the Concorde test aircraft has been tested successfully at an output of 1,000 gal. per minute. One of the vital design features of this pump is a dynamic seal which allows any liquid metal leakage back into the line. The seal has proven very effective and it is one of the main reasons for the pumps good test record.

Three types of valves are needed in the liquid metal heat transfer system. Control valves are needed to regulate the flow of metal through the reactor isolation valves must be provided to shut off the portions of the system which develop leaks, and fill and drain valves are needed to service the engine.

Common problems with all of these valves are the development of scale which will not be self-cleaning or accumulate any deposits on their parts which used in a liquid metal system. Leaks must not occur along any of valve stems, and the isolation valves must not leak past their seats.

One of the intermediate heat exchangers tested for use on the Concorde indirect engine is shown on p. 42.

This is a typical unit of this type with direct transfer surfaces and no fire. More development problems concern the reliability of the heater joints at such end of the exchanger and thermal stress reduction.

The liquid metal system also requires some means of allowing for the differential expansion rates of the liquid metal heat transfer fluid and the tubing that contains it so that proper operating pressure will be maintained. This is provided by a vent, similar to an air accumulator in a conventional hydraulic system, which has a flexible metal surface. Helium gas is used on one side of the surface to maintain pressure against the liquid metal flow, along the opposite side.

First turbine engine planned for use with the indirect cycle system was the Pratt & Whitney JT1. This extremely large engine has a compressor inlet diameter of almost 8 ft. Its development was postponed in 1977 when the WS123A, attack aircraft was abandoned. The complete JT1 had been two by the time the coordination study and its components were in an advanced state of development.

General indirect cycle system will power four modified Pratt & Whitney JT8 turbofans if it is used in the Concorde. Diameter of the rotors for these powerplants will be about 2 ft greater than the rest of the engine. The JT8 compressor section will have to be lengthened to give it a greater compression ratio, both to compensate for the losses in the reactor and the turbine wheel and to provide drive air for the heat transfer pumps. The turbine section will have to be modified to provide more power than the compressor.

The modified JT8 will be tested ex-

ternally on hydrocarbon fuel before it is tested on the nuclear heat source, which is scheduled for 1984.

At least two reactors will be used with the four modified JT8 in the Concorde tested. It is possible that three or four will be used to increase reliability. Interconnected heat transfer systems could be used so that all four turbines could still be operated in the event that one of the reactors had to be shut down.

Complete lightweight direct cycle engine, the N-711, is scheduled to run for the first time in reactor power at a sample of tests. Development of the reactor for the engine has advanced through three major test programs and an investigation for use in the Concorde tested is now being set.

Direct Cycle Problems

Robbing components for the N-711 engine is a more difficult design job than those there are no indirect cycle engine because they are subjected to the full intensity of the reactor's radiation while the indirect cycle engine is relatively shielded. The drive shaft on the N-711, which connects turbine and compressor, passes through the reactor core. Strength and durability of these parts is not the primary concern in indirect cycle engine control. For the engine parts after long periods of operation that causes trouble. Some of the elements in indirect cycle engine materials require high conductivity for long periods after the engine is stopped, allowing a nuclear engine serving a major operation.

Control is one of the slowing elements which must be modified to provide a long time in the engine after the reactor shutdown, usually



Hawker Siddeley Tests Ground-Effect Vehicle

Healey Holdings Group is testing its first ground-effect vehicle at the Farnborough Aerodrome at Farnborough, Hampshire, England (AW 35, p. 51). Concept is similar to the Gulfstream Streamer Sea Hawk. A number of high-speed air is directed down and around it around the vehicle edge, trapping it in a cushion beneath the vehicle. Separate engines are used for lift and propulsion.



Footnotes to the Crusader's 203,512th flight

This was a test flight for a new Crusader—the all-weather F8C-2N pictured here. It was a busy day for Crusaders all over the world. Over 700 of these carrier-based fighters have joined Navy and Marine squadrons since the first Crusader was the Thompson and Collier trophies. With the more powerful engine and armament, the advanced outfighter and radar of the new 2N, this fighter series is being improved for the third time at minimum cost and without interrupting fleet readiness. That is "design growth." That is why, fighter for fighters, the Crusader has logged more peace-keeping flight hours than any other 1,000-plus-type aircraft in U. S. service.

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section built. Material substitution programs have been successful in greatly reducing the steel solution expected from engines like the X-31. However, the request still will not be safe enough to be handled directly by maintenance crews.

The remote handling and maintenance of indirect equipment and assemblies has grown to such an extent in the U. S. nuclear industry in the last 15 years that it is now an everyday affair in most nuclear facilities. The background of experience in the use of shielded hot rooms, remote control manipulators for the assembly, disassembly and inspection of shielded mechanical systems and shielded vehicles to transport hot articles is almost limitless.

General Electric has developed heavily shielded trucks equipped with manipulator arms especially for the remote controlled removal of direct cycle sodium assault engines. The company has also demonstrated that it is possible to accomplish the necessary engine breakdown and maintenance on a large scale in hot cells.

Robotic Shielding

Shielded trucks and hot cells will also be used to service indirect cycle engines if direct cycle is not surrounded by a steel shield. A real shield is very heavy and stays all of the radiation from the reactor. Nuclear-powered transport aircraft which carry nuclear passengers will require a steel shield.

An flow through the X-31 is approximately 500 lb per sec, making it the largest known turbojet. High pressure drops in the system and in the ducts leading around the wheels, which must be heated and in front of the engine, near the optimum pressure ratio for the compressor above 20 to 1. This probably is about the same compressor performance required for the indirect cycle engine. Although the indirect cycle has lower pressure losses in the engine and its duct system, it must provide a large volume of high pressure air to drive the hot transfer pumps.

Development programs on the indirect cycle turbojet engine system and on other systems in the nuclear aircraft, rocket, turbojet and turbojet fields has led to the belief among some engineers specializing in nuclear power that high power density reactors for flight propulsion units are easier to develop than other components of these systems. Longer leadtimes for pumps, valves and other equipment than for the nuclear in some of these projects have led to this thesis—but the direct cycle engine is a definite complex.

Even with the substantial growth in nuclear technology produced by the ANP programs over the past 10 years,



GE Aft-Fan Engines Installed on Convolve

General Electric Co. has installed Convolve turbojet transport work GE C605-23C aft fan engines. The direct cycle engines were designed and constructed by Douglas Aircraft, which is building Convolve units here. This Convolve is due for flight test this month.

design of the direct cycle assault engine is considered a major difficulty problem. Its complexity has completely overshadowed that of the other components in the direct cycle system and of the handling equipment needed to service it.

The best indication that General Electric has solved this formidable problem is that even the current critics of the ANP program concede that today it is possible to fly a nuclear aircraft using a direct cycle engine.

Most of the difficulties with the direct cycle system have grown out of two engine design requirements. These requirements are:

• Operating life of 1,000 hr at full element temperatures above 2,000°F in a highly oxidizing atmosphere and in severe radiation conditions. These demands on materials are the most severe in the whole aviation program today. Other flight propulsion systems will have an operating life of less than 10 hr except for the indirect cycle engine which must meet the 1,000 hr requirement but does not have the oxidation problem.

• Use of a geometry which will allow the case to serve as a radiator as well as a nuclear reactor. The large air passages needed to satisfy the radiator function also must be shielded the fuel elements. This means that very large

amounts of fuel have to be put into the reactor to make the hot area small. These rods also allow a large volume of high energy neutrons to stream out of the reactor.

The presence of the large rods in the reactor zone increases the number of design variables to almost unmanageable proportions. The nuclear engineer designing the direct cycle engine has to handle 40 separate design variables, each of which has upper and lower constraints on it. That is a considerably larger number of variables than is present in the basic calculations for other types of power systems.

Design Complications

An industrial design task has rarely had this many tight constraints placed on it simultaneously. Usually, it is possible to isolate major portions of the problem and deal with them separately so that less than a dozen variables of importance are present in any critical item. This has not been possible with the direct cycle engine.

Basically, all of the 40 variables have a direct influence on three factors, the control of which is the objective of reactor design. These factors are:

• Power and temperature distribution through the core. Minimum heat transfer efficiency is achieved when the temperature is constant radially across the



Flow of 500° reactor coolant

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Esso synthetic engine oils were truly before the first turbine. Vaseline, mineral oil, and other synthetic oils were first approved only for all turbine-powered engines. In fact, the development of these engines depended upon the availability of Esso turbine oils.

INTERNATIONAL AVIATION PETROLEUM SERVICE



Latest Navy Carrier Aircraft Operate From Forrestal

Chance Vought Corsair F4U-7N, North American Sabrejet AT-11 Vigilante, both wingless, tip of tail and nose cone (left) and McDonnell F-4H Phantom II line up on port bow of USS Forrestal. The aircraft carrier spent 13 days off the Eastern Seaboard on new aircraft evaluation tour. North American, Chance Vought and McDonnell evaluated mobile aircraft support unit on the Forrestal.

reactor. Longitudinally, it is best to have the temperature peaked slightly in the forward direction. It is difficult to achieve this ideal distribution, and some parts of the reactor receive more neutron energy and run hotter than other parts. Maximum temperature in the reactor is then limited to the temperature of the hottest section to preserve structural fabric and hardware.

●**Criticality.** Putting the critical mass of fuel at a reactor with large loads has not proved easy. The correct mass must be put in or calculations will not be adhered to and it is a waste of money. The critical mass must be reduced by a slight percentage to allow for the accumulation of poisons during operation which lower the effectiveness of the neutron fuel and can make the reactor go subcritical and stop its power production.

●**Control.** The control effort of 20-30 beam control rods inserted into a high, midshielding and non-leakage areas reactor is practically impossible to determine over the reactor's lifetime without a lengthy experimental program. These three factors are completely uncorrelated and no change can be made in one of them without affecting the other two.

These three factors are completely uncorrelated and no change can be made in one of them without affecting the other two.

Variables Considered

A partial list of the design variables which affect the frequency distribution, the continuity and the reactor includes number of control rods, fuel tube diameter, spacing between fuel tubes compared with their walls, fuel distribution through the tubes in both the radial and longitudinal directions fuel loading distribution throughout a

large number of tubes, reflector material and reflector thickness.

It is possible to divide a large reactor measuring about 6 ft in diameter and 8 ft long, approximately the size of the A-111 reactor, into about 20 small sections for calculation purposes. Average values for all of the variables may be assigned to each section. Even when this is done, it is impossible to reduce the number of apparent variables in the design problem to fewer than 50.

Actually, the problem is more complicated than it might seem because some of the primary variables are known, influenced by secondary effects which are not properly understood. A significant amount of power is generated in the reactor structure which heats the fuel tubes, the moderator and in the reflector through reflection from the fission process and through secondary radiation created by the structure. This secondary power generation is large enough to influence all of the reactor design calculations if it is ignored. To date, it has not proved possible to predict secondary radiation level with a high degree of accuracy.

As a result of the large number of variables which must be considered simultaneously and the significant secondary effects in the reactor, two main goals are needed in reactor design. These are large digital computers and critical analysis.

Sophistication and volume of the nuclear calculations now made on large computers probably would be impossible to duplicate with computer methods in use 10 years ago. The enormous complexity nature of these computer programs has opened a new

class of specialist who is an expert mathematician with a good knowledge of reactor physics. Computer capability is growing so rapidly that it probably would be more accurate to say that several new classes of specialists are developing who are concentrating on various phases of reactor dynamics.

Ultimate Goal

While modern computers are making it possible to go into more and more detail in reactor design, the ultimate goal is to reduce the problem to its simplest terms. As the understanding of reactor grows, it should be possible to show that analysis required by combining the effect of several variables into a single mathematical expression. In this way, it is hoped that the general operational characteristics of a broad class of reactor may be summarized by a few simple equations.

A headed in more reactor configurations currently used or studied, such through waste computer programs, get to define the general design option for a typical direct cycle nuclear reactor. Finding the optimum reactor configuration for a fast design option is rather more complicated.

Reactor technology cannot be advanced through computer work alone. The relevance of data pointing from these machines must be checked and refined constantly by experiment and through observation of operating reactors. The experimental work is performed as critical analysis. These are sophisticated analyses which depend on the characteristics of the power reactor to study in detail.

Current analyses have fuel elements loaded with endless fuel with nearly



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Frequency Range	8000-100,000 mc (standard)
Bandwidth	200 mc
Gain (minimum)	20 db
4 pole Channel	
Reflex Noise	
Input	50 ohm impedance (standard)
Power Requirement	11 watts (20 db gain)
Power Source	30 or 50 mc oscillator
Type of Oscillator	Diode—Choke-coupled
Weight	5.1 lbs (max 5 pounds)
Size	6 1/2" x 6 1/2" x 6 1/2"
Lead Time	400,000 50 milliwatt (in standard)
Delivery	30-day after receipt in case

These quoted prices include freight applied for load master units, container and freight.

Specifications date and delivery subject to change without notice.

the same dispersion pattern as the power reactor will have. That nuclear element arrangement and spread gas surfaces are also about the same. These elements are never allowed to advance a self-sustaining chain reaction so that they will not produce power.

A long number of nuclear reactor models can be made on the initial assemblies which will verify or disprove some of the operating characteristics predicted for the power reactor. It is not possible to check everything with the actual assembly, however, and there is enough uncertainty in a design to make the first power checkout of a reactor a reasonably accurate for its design.

During the development of a new type of reactor, it has also been necessary to test experimental units which produce power. One of two experimental units is now under construction, the new class of nuclear reactor, rather it is imperative to get power on data before a reactor design is fixed.

General Electric has built three experimental power reactors in its model toward the final design for a lightweight, long-life thrust core reactor. In all of these power experiments, two modified J47 turbojet engines were operated in series with the reactor. The reactor was heavily shielded and located to the side of the engines.

High pressure air from the J47 compressors was fed in, long duct through the reactor and then back to the engines where it drove the turbines and was exhausted. The jet exhausts simultaneous testing of turbojet parts, an integrated control system for the reactor and the turbojet, and the necessary accessories, as well as the reactor itself. These tests were designated Heat Transfer Reactor Experiments (HTR-E).

HTR-E Series

HTR-E-1 ran since 1956. The reactor in this experiment was the first basic type in all of those in the GE program. It was classified as a high power, density, heterogeneous, thermal reactor, and its fuel was enriched U-235. Water was used as the moderator to slow the neutrons and keep them in a cycle except for the thermal energy, which, and to raise the probability that each of three would cause a fission reaction. Fuel elements in HTR-E-1 were metal-clad tubes, and the basic reactor structure was aluminum.

The core consisted of 37 tubes arranged in a hexagonal pattern, and the fuel elements were secured in the center of the tubes. As fission the neutrons component entered a plenum at the front of the reactor and passed through the tubes where it was heated by the fuel elements. The air left the reactor at temperatures as high as 1,400° while the water moderator circulating around

the tubes kept them and the other aluminum structure below 300°. The reactor was operated at about 215 hp during HTR-E-1, and its peak power was 14 megawatts—enough to operate a modified J47 turbojet on nuclear power alone.

HTR-E-2 demonstrated the stability and controllability of the complete direct cycle engine system, but its growth potential was limited by its water and motor. High performance systems which would operate at high temperatures require a solid moderator.

Development of the solid moderator and nuclear construction materials which would be subjected to high temperatures was indicated by modifying the HTR-E-1 core. The basic core was at approximately 50 in. in diameter and 55 in. long was retained but the center

water tubes were removed leaving a hexagonal structure 31 in. in diameter. It was possible to test a wide variety of fuel elements, moderators, construction materials and instrumentation in this open. The new reactor materials also designated HTR-E-3 and it began operation in 1957. It is still in use and has operated more than 5,000 test hours.

First Solid Moderator

The first solid moderator and first ceramic fuel element reactor system was tested in HTR-E-2. The most promising solid moderator apparently is uranium boron. The first test was made by the nuclear reactor tested by General Electric continued as much hydrogen as water and could operate at a much higher temperature. More nuclear forms of this have material



Pratt & Whitney Delivering Production JT-12s

Pratt & Whitney is delivering production versions of the JT-12 lightweight turbojet engine, which weighs 416 lb and delivers 3,000 lb thrust. The JT-12 has assembled 7,700 lb of development test, including 90 lb in a long test. Engines also have been tested in its ultimate performance. The JT-12 has been selected for power in Lockheed Jetstar, North American T-38 and Canadian CL-41 Scout. Use at above these JT-12s also means which will be installed in Sikorsky S-64 helicopters.



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High Speed Heating

Monitors—features of the Short 4-65 single turbojet, following several years' heat a light brownish color during its normal flight over a 100 km. closed course at 1,574 mph (Mach 2.3, a 70 ft. down angle) and engine temperatures increased more than 100°C and "consistently exceeded the water boiling point" during the flight, and that aircraft skin "felt become slightly brownish" from heating when it landed. The 4-65, believed to be the Sukhoi-19 fighter, flew 31 sec. at 44,151 ft., reaching less than 170 sec. on the closed course.

has been developed which contain much more living tissue water and are thicker than modern for a given weight.

Berthons made and after engine fuel elements have been tested in HTR-3. While the test tubes and elements have a high maximum operating temperature, they also retain fast response and consistent rate of going through the reaction. Two appliances which have been tested in practice have been found to be suitable for dividing of fuel elements to prevent the escape of fission fragments and the use of electronic fusion to prevent them from leaving the engine.

Third Test Reactor

The test reactor in the General Electric program was the first to approach the characteristics needed for flight. This reactor was designated HTR-3. Its core was contained in a horizontal position, and its structure was designed to light loads. The temperature of 150 degrees Fahrenheit was maintained for approximately 60 in. long, sealed together to form a solid unit. Each of these moderator rods had a round fuel core in center. The fuel element alloy had elements in which the nuclear fuel was distributed had a smaller outer diameter than the bare diameter on the moderator rods.

Fuel elements were arranged in the center of the moderator rods, leaving 150 long ducts for engine air to go through the reactor and along the fuel elements. The reactor was completely installed, as it would be in an aircraft. Cooling air which passed through the reactor structure was used with the air passing along the fuel elements, and the combined flow drove the turbine.

A flight weight shield was placed around the reactor for testing purposes. An additional shield also was provided to allow certain test adjustments and measurements to be made near the HTR-3 assembly without danger to

the test crew and instrumentation. HTR-3 was run for the first time in September, 1955. An over-temperature accident damaged the machinery, but it was repaired and run again about a year later. All of the tests that followed with HTR-3 have been completed, and the reactor has operated for a total of 320 hr. Of this, 95 hr. have been continuous flights.

Maximum power operation with HTR-3 has brought significant results. Air temperature out of the reactor was about 2,000°F, and 35 sec. of power was developed. Two modified J47 turbojets were operated in combination with the reactor in HTR-3. Only a small amount of thrust was produced since the objective was simply to test the reactor at full power in combination with a turbine.

Control System

Control system for the drive cycle nuclear aircraft engine is considerably more complicated than the control system needed on a chemically-fueled turbojet.

It is considered possible today to build a one-man control for the pilot to operate the nuclear engine, but this has not yet been achieved in practice. Basically, the difficulties in control systems are due to different response times in power setting changes. The burner section on a chemical turbojet responds almost instantaneously to increased fuel flow, while the response of the nuclear reactor to a change in control and position is not as fast in most cases. The nuclear engine also is more subject to variations in fuel flow in its structure. These variations are so high that the rate of change in engine power may be reduced to the point that compressor stall, which usually, limits engine performance, may no longer be a factor.

Control system developments will have to be tailored to the mission is, equivalent of the nuclear aircraft. A variety of control systems which will lack the reactor and the turbine reactions of the engine and provide different responses.

FAI Approves 12 Soviet Flight Records

Paris—An unofficial world record and 12 international class records established last May, June and July by Soviet pilots and a parachutist are among those approved recently by the Fédération Aéronautique Internationale.

Officials recognized Russian records for:
• Doko-Wing P-80N (turbojet aircraft) flown by D. Adnan, at a speed of 2,091 kph (1,299 mph) over a 100 km

closed course May 26, 1956. This was the only record of this kind set.
• M-1 single motor turbojet flown by P. Belokobin at average speed of 142,972 kph (88,800 mph) over a 1,000 km. closed course June 24, 1956. Record set in Class E-2, for reciprocating engine-powered, rotary wing aircraft in the weight range 1,750 kg. to 3,000 kg. (3,855 lb. to 6,615 lb.) class.
• M-1 flown by T. Kuznetsov at an average speed of 142,642 kph (88,500 mph) over a 1,000 km. closed course June 15, 1956—a women's record.
• A-100 monoplane turbine flown by V. Belokobin at distance of 607,942 km (375,500 mi.) in a performance destination June 15, 1956.

• A-100 turbine flown by V. Belokobin at a speed of 96,112 kph (59,690 mph) over a 1,000 km. triangular course.
• A-15 turbine flown by M. V. Vostokov at an average speed of 111,188 kph (69,177 mph) over a 100 km. triangular course June 6, 1956.
• A-15 turbine flown by M. V. Vostokov at a distance of 714,073 km (443,400 mi.) in a performance destination June 15, 1956.

• A-15 turbine flown by A. Semenov at an average speed over a closed 100 km. triangular course of 73,494 kph (45,675 mph) July 15, 1956.

• Nighttime parachute jump (solo-level opening) by P. Dodge from an altitude of 17,974 meters (58,967 ft.) on June 3, 1956.
• Dronine parachute jump (solo-level opening) by P. Dodge from an altitude of 16,815 meters (55,177 ft.) on June 3, 1956.

• M-1 helicopter flown by Anna Gary, pioneer a distance in a straight line of 917,671 km (570,322 mi.) June 25, 1956—a women's record.
• M-1 helicopter flown by T. Kuznetsov at a distance in a closed circuit of 125,000 km (77,675 mi.) June 15, 1956—a women's record.
• Diamond turbine flown by A. Semenov at an average speed over a closed 100 km. triangular course of 91,103 kph (56,745 mph) June 27, 1956—a women's record.
• A-15 turbine flown by A. Semenov at an average speed over a closed 100 km. triangular course of 73,494 kph (45,675 mph) July 15, 1956.

Aircraft Sales, New Orders, Backlog

(Millions of dollars)

Product	1955 Total	1956 Total	1957 Total	1958 Total	1959 Total
Total	11,100	1,000	1,000	1,000	1,000
Domestic aircraft orders	1,100	1,000	1,000	1,000	1,000
U.S. military orders	1,100	1,000	1,000	1,000	1,000
Foreign aircraft orders	1,100	1,000	1,000	1,000	1,000
Foreign military orders	1,100	1,000	1,000	1,000	1,000
Other aircraft orders	1,100	1,000	1,000	1,000	1,000
Other military orders	1,100	1,000	1,000	1,000	1,000
Other aircraft orders	1,100	1,000	1,000	1,000	1,000
Other military orders	1,100	1,000	1,000	1,000	1,000
Other aircraft orders	1,100	1,000	1,000	1,000	1,000
Other military orders	1,100	1,000	1,000	1,000	1,000

* Figures include backlog orders and orders placed during quarter.

Source: Bureau of the Census, Industry Division.

Notes: Backlog orders by manufacturers of aircraft, aircraft engines, and propellers. Total orders 1955-1959.

(Millions of dollars)

Product	1955 Total	1956 Total	1957 Total	1958 Total	1959 Total
Total	1,000	1,000	1,000	1,000	1,000
Domestic aircraft orders	1,000	1,000	1,000	1,000	1,000
U.S. military orders	1,000	1,000	1,000	1,000	1,000
Foreign aircraft orders	1,000	1,000	1,000	1,000	1,000
Foreign military orders	1,000	1,000	1,000	1,000	1,000
Other aircraft orders	1,000	1,000	1,000	1,000	1,000
Other military orders	1,000	1,000	1,000	1,000	1,000
Other aircraft orders	1,000	1,000	1,000	1,000	1,000
Other military orders	1,000	1,000	1,000	1,000	1,000
Other aircraft orders	1,000	1,000	1,000	1,000	1,000
Other military orders	1,000	1,000	1,000	1,000	1,000

Source: Bureau of the Census, Industry Division.



Japan's YS-11 to Roll Out By End of 1961



WING AREA of the YS-11 is 1,813 sq ft. Wing loading is 49.4 psf. Aspect ratio is 10.1.

YS-11 Basic Performance Data

Engine:		Dart R.Da 10/1
Rolls-Royce, Ltd.		(Dry) 2,600 chp
Takoff horsepower		(Wet) 3,000 chp
Propeller:		
Kend, Ltd.	4-blade, hydraulic, constant-speed, feathering and reversible	
Diameter		14 ft 6 in.
Number of units		12,000
Dimensions:		
Span		105 ft.
Length, wing all		80 ft 3 in.
Height		26 ft 6 in.
Fuselage maximum width		9 ft 3 in.
Max. Wing		
Wing area		1,800 sq. ft.
Aspect ratio		10.1
Landing Gear:		
Wired low		30 ft 11 in.
Tandem		30 ft 3 in.
Landings:		
Wing loading		49.4 psf.
Power loading		3.30 hp/sq. ft.
Weights:		
Empty operational weight		10,237 lb.
Fuel, oil, water-methanol		3,650 lb.
Payload		10,118 lb.
Misfueling's single allowance		661 lb.
Takoff weight		18,361 lb.
Maximum landing weight		45,247 lb.
Maximum fuel weight		12,750 lb.
Performance:		
Crossing speed/altitude		187 kt/10,000 ft
Range 12 passengers		500 naut. mi.
Maximum range/payload		3,750 naut. mi./5,000 lb.
CAR (takoff) field length/takoff weight		
at 181		3,750 ft/10,265 lb.
at 210		3,200 ft/10,265 lb.
CAR landing field length/maximum landing weight		
at 181		3,750 ft/45,047 lb.
at 210		3,750 ft/45,047 lb.

Tokyo—First prototype of the Nikon YS-11 twin-engine transport is expected to be completed by the end of next year under a \$12 million development program calling for production of four aircraft for flight, static load and fatigue testing.

Design and construction of the YS-11 (ANW Dec 22, 1958, p. 27) is being carried out by Nikon Aircraft Manufacturing Co., Ltd., established in June, 1959, as a joint venture of the Japanese government and private companies to succeed the Transport Aircraft Development Assn., which initiated the YS-11 project in 1957.

Since its establishment in 1959, Nikon has received government subsidies of \$10.7 million, and is requesting an additional \$3.1 million for the YS-11 program for 1961.

Designed for short-range operations over stage lengths of 300-600 feet, the YS-11 will accommodate 52-60 passengers—approximately twice the capacity of a Douglas DC-3—and will incorporate a short takeoff and landing performance that will make possible a takeoff run of less than 3,000 ft., at only 75% that of the DC-3 while carrying twice as much payload.

Start Powerplants

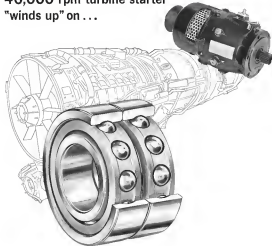
The YS-11 will be powered by two Rolls-Royce Dart R.Da 10/1 turbo prop engines, developed by Rolls-Royce especially for the YS-11 by increasing the power of the Dart R.Da 7 engine. Each engine develops a takeoff horsepower of 2,600 chp, with water injection added, power is increased to 3,000 chp. Powerplants will be fitted with Dwyer-Balston reversible propellers increasing 14.5 ft. in diameter to provide high thrust at takeoff.

In standard configuration, passengers will be seated four abreast in 15 rows giving a maximum payload of 10,118 lb. on a stage length of 180 naut. mi. at a cruising speed of 210 kt. Seats, which are mounted on rails, can be rearranged to accommodate 60 passengers seated four abreast, giving a payload of 11,500 lb. for a stage length of 130 naut. mi. YS-11 has a maximum stallion range of 3,750 naut. mi. with a payload of 5,400 lb. representing 27 passengers. All operations include fuel reserves for 45 min. in a holding pattern at 5,000 ft.

Featuring a 44.5 ft. YS-11 is designed to maintain a climb altitude of 8,000 ft. at a flight altitude of 20,000 ft. Cakes has no partitions, thereby providing the operator with flexibility in making various arrangements. The cabin interior will maintain a cabin temperature of 67-81°F.

The first production YS-11 is co-

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YS-11 CAPACITY of 32-36 passengers is about twice that of Douglas DC-3. The YS-11 will outperform short takeoff and landing performance that will make possible a takeoff run of less than 1,000 ft., or only 700 ft. that of the DC-3 while carrying twice the payload.

period is to be operating on domestic routes in Japan in the summer of 1963.

Designed by a military system, the YS-11M has been submitted to the Japanese Self Defense Agency. A review made by the Ministry of International Trade and Industry, estimated that 190 YS-11s would be produced between 1963-1970 to meet domestic needs, an anticipated export demand and national defense requirements.

Government Sponsorship

Although no Japanese carrier presently is planning to produce the YS-11 for domestic or international service, there is a possibility that companies such as Japan Air Lines and All Nippon Airlines may buy the YS-11 if the project proves successful since Nihon Kokuonkaisha, the manufacturer, is sponsored largely by the Japanese government.

According to a spokesman for JAL, "there is a possibility of purchasing them if the YS-11 meets all flight requirements for the domestic line."

Liberal Indian Terms Sell Soviet Aircraft

New Delhi—Liberal Soviet financing is cited by the Indian government as the primary reason for India's success in securing, on Russian credit terms, transports and helicopters to strengthen northern frontier area against Chinese and Chinese threats.

The Indian government has bought an Mi-4 helicopter and an An-12 cargo prop transport. The purchase is expected eventually to total 10 Mi-4s and a dozen An-12 transports. They will be operated by the air force, but they are being purchased by the Border Roads Development Board, which is responsible for building roads and improving

communications in the troubled northwestern region.

Terms of the Mi-4 purchase will be a price of about \$100,000, with payment accepted in Indian rupees. India doesn't feel this price was a special concession to make the sale, but officials praised the Soviet willingness to accept rupees as a "most prudent" approach. The rupees paid for the Mi-4 are expected to be spent eventually for Indian export products. The An-12 was bought under similar terms.

Border Roads Development Board is leaving the Russian contract with funds from the Indian air force budget, but local officials claim that the Soviet purchase was made purely for military purposes. This says it is part of an effort to improve ground communications in "one of the few areas not improved by the British."

Indian Prime Minister Jawaharlal Nehru emphasizes the quality of Indian Communist Chinese friends, especially in the mountainous Himalayas. Nepal and Kashmir border areas, in explaining the need for aircraft capable of operating at high altitude. He said that "we are quite sure these are the aircraft we need to reach and to establish an air network in the 10,000 to 20,000 ft. up in the mountains."

Nehru and concern over the situation has spurred the government to improve all means of communications in these areas.

India also has bought two turbine-powered Mi-6s, Mi-8s, Mi-9s, and Mi-10s, which are capable of carrying a maximum of 10 passengers. These machines cost \$300,000 each but are being paid for in Indian rupees. The Indian air force is conducting evaluation of other helicopters, including the Sud Alouette II and III which recently completed on tests of various types. Helicopters have been shown demonstrations with 10-15G's machine.

All sales for transport helicopters

agreed so far carry a clause giving the Indian government the right to manufacture the aircraft in India if it should decide to establish production facilities in the future.

Singapore Airport Plans Aviation Trade Show

Singapore—Nine-day international air show, the first of its kind here, will be held at the Singapore Airport beginning Apr. 8, 1962. The show will be sponsored by the Singapore government and will feature static and flying displays of civil and military aircraft. On the first day, Singapore Airport's new operations building will be officially opened.

The show's static displays will cover seven acres of the airport and will include aircraft accessories and engine and airfield equipment, as well as more than 100 exhibits, including aviation factories from Germany and Japan.

Three days of the show will be devoted to aerial displays of military fighters and bombers and military and civil helicopters and lightplanes.

PRODUCTION BRIEFING

Vetro Electronics, a division of Vetro Corp. of America, has been awarded an \$85,000 contract by the Navy to install its Vetro-Clear 140-10 TV/CM sound-reinforcing standard system and its Vetro-Clear 140-100 wide-area sound-reinforcing system on the USS Vetro and the USS Vetro, two ships of the Pacific Fleet's Battle Fleet.

Republic Aviation Corp., Farmingdale, N. Y., will expand its tape-controlled machine tool operations with the addition of 10 automatic machines with 510 motion. The tape-controlled milling machines, part of the tooling for F-105D production, are used to give a part in the machining construction program as the aircraft.

Lawson Industries, Farmingdale, N. Y., will develop rocket motor cases for the second stage of the Lockheed Polaris first ballistic missile. The rocket cases will be the company's Polaris, Polaris (solid), they also standard material, and will be used to speed a 50% weight saving over steel cases.

Dunham Helicopters, Inc., Danbury, Conn., is producing structural components for the rotary vehicle of the Minuteman IGM under subcontract from the Lockheed Division of Aero Corp. The contract is one of several new projects acquired by Dunham.

AMP taper technique points the way to greater reliability

Micro-Appliance, Inc., of New York carefully manufactures its Static Inverters with a step-by-step quality control and testing program to build in the reliability required for aircraft and missile applications.

It found that AMP Taper Technique simplified this procedure. A high speed AMP Automachine pre-terminates circuit leads with cone-type, pre-insulated solid Taper Pins. Connections are then easily tested in the modular stage before final assembly. Grouping eliminates difficult soldering operations and the danger of burning wound components while Taper Technique permits checking and trouble shooting without destroying the area cable. After final assembly, when the Pins are inserted into the Blocks, the Technique provides rugged vibration resistance and operational reliability.

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AVIONICS



INERTIAL GUIDANCE SYSTEM is built on Alfa-Centaur vehicle for laser and interplanetary missions and for placing communications satellites in synchronous equatorial orbits employs a Honeywell-Honeywell stabilized platform (left) and a Librascope digital computer.

First Details of Centaur Inertial Guidance

Washington—First details of the inertial guidance system to be used on the Alfa-Centaur for laser and interplanetary missions were reported here recently by Dr. Donald L. Fay of Convair Astronautics. Studies also can be met with Centaur to place a communications satellite in a synchronous (17,140 mi.) equatorial orbit.

The Centaur inertial system includes a four-gimbal gyro-stabilized platform built by Honeywell-Honeywell and a digital computer provided by Librascope, a division of General Precision.

Factors in Choice

The relatively short time available to Convair to produce the Centaur coupled with budgetary considerations, were primary factors in the choice of the Honeywell platform and the Librascope computer, Fay told the American Rocket Society annual meeting.

The inertial using essentially guiding hardware, which is expected to have an important inherent advantage of providing a system with high reliability. The basic design of the Honeywell platform originally was developed several years ago for high performance air craft-mission applications, while the Librascope computer is an adaptation of the AN/ASN-24 developed two years ago under Wright Air Development

Division sponsorship (AW May 25, 1970 p. 124).

The function of the Alfa-Centaur guidance system for an interplanetary mission is to provide vehicle attitude reference to the autopilot during launch and subsequent powered phases of flight, receive range and rate commands and develop steering signals for inserting the Centaur into the required hyperbolic escape orbit.

The system must possess high reliability for moderately long periods of time, particularly when used to place a satellite in a synchronous orbit where prolonged outages periods are required to obtain orbital altitude and desired longitude over the equator. To accommodate the wide variety of missions which are presently planned, the system also has to have considerable flexibility.

Attitude Freedom

The choice of the four-gimbal stabilized platform allows complete vehicle attitude freedom during its various thrust periods and during coasting periods in the vehicle can be oriented with respect to the sun at demand.

The Honeywell platform, with its four-gimbal construction weighs 31 lb and size data Type GG-49-D6 miniature angular control integrating gyro. This gyro has been manufactured on

moderately large quantities and used as other programs, among high reliability.

Four to launch, the platform is aligned and maintained to an earth-fixed reference but during actual flight the platform is stabilized to inertial space.

Vehicle acceleration along its three axes is measured by three sensitive flexed integrating accelerometers, Type GG-116A-2.

This is a modified version of the Honeywell GG-45 adapted to operate as a pulse-integrator mode for use with a digital computer. Accelerometer was put in the form of a series of pulses which each pulse is equivalent to a velocity of 0.1 ft/sec.

Control Circuits

Control circuits for the stabilized platform, completely instrumented, are contained in three associated packages (one, weighing 15 lb, includes earth sensor amplifier and attitude amplifier for the platform pack of modules, as well as integrating functions required during pre-launch alignment. The second, weighing 50 lb, contains pulse shaper circuitry for the three accelerometers and various power supplies. The third and the weight of this unit could be reduced for future applications. There also is a 10 lb "signal output



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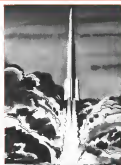


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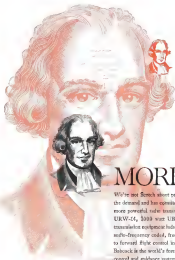
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tion" which is used to readily critical aerial system output signals to make them suitable for identification back to earth.

The Liberscope computer is a solid binary ground-potential machine that uses a magnetic drive for storage. The computer can perform the broader arithmetic functions as well as logical commands, information pickup and storage and input-output.

In addition to the main computer, the system includes input-output computer for analog-digital conversion and a control unit which keeps track of time during prolonged operating periods to permit the computer to be turned off to conserve valuable electric power. The computer, control unit and support system will weigh 27 lb.

The guidance program is executed via its computer drawn from punched paper tapes prior to the mission. The computer draws provides the total storage of 2,568 words each 15 bit, but in all tracks of 64 words each. Of the total 2,568 words are permanent storage and 192 words are temporary (working) storage. For the Cobra application, one of the eleven basic program storage words is used as an eight-word accumulator line to speed computation of guidance signals. This reduces total temporary storage to 136 words.

Information Capability

Information can be read into or out of the temporary storage during powered flight and can be read out of permanent storage during each period, but cannot be entered into the permanent storage during flight.

The computer receives signals from the three guidance measurements in the form of pulses, together with more pulses from its associated crystal oscillator.

To obtain vehicle velocity, the computer need only count the increasing pulses. To compute vehicle displacement the accelerometer pulse count is integrated in a function of time using the oscillator pulses.

Computer outputs include three signals for steering commands to the autopilot, one for each axis and three signals used for keeping the three gyroscopes during aerial platform alignment in the ground and to compensate for gyro drift during flight. The six output signals are in analog form after analog-to-digital conversion.

In addition, the computer also has discrete output signals for steering and orientation of guns and thrust cutoff sequencer.

To use essentially existing hardware for the Alfa-Centaur, Convent settled for something less than an ideal system but has devised plans for gifting several sets of these hardware, Fair said.

For example, to obtain maximum possible accuracy from power-guess instead of trying to use new improved gears with higher inherent stresses, the Alfa-Centaur system will be calibrated immediately prior to launch. After the system has been initially aligned, Convent plans to monitor the gyro drift inherent drift and the zero coefficient drift coefficients for mass shifts along the spin axis. Fair was teased.

These measurements will then be used to program the computer to supply gyro torque commands during flight which are automatically varied as a function of assumed acceleration to compensate for this drift. Also plans to launch the accelerometer bias and scale factors will be determined to assist the computer to correct its flight velocity and position computations.

Reactor of the Liberscope computer

design, which incorporates only one accelerometer in the azimuth axis, and the precision need for multiprecision, the computer's maximum computation rate is only 117 multiplications per second.

Speed-up Techniques

To get around this relatively slow computation speed, special techniques have been developed for the Alfa-Centaur application.

All computations that require fast accurate (although) rates are performed outside the computer's arithmetic unit. These include the integration of vehicle acceleration to the double integration, the precise determination of engine thrust commands and the generation of attitude steering signals. High direction rates are required for the steering loop because the guidance system provides basic vehicle attitude signals to the



Alfa Mk. II Installed at Cape Canaveral

Alfa Mk. II made testing system has been installed in Control Division of General Dynamics for USAF at Cape Canaveral. The Redstone booster provides attitude, control data to below. System comprises Alfa Mk. I (AW Feb. 8, 1959, p. 40).



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autopilot during After intercept and Crossing phases of powered flight to diminish the weight of carrying separate seats for the autopilot.

Because the platform uses integrating accelerometers whose output is in digital (pulse) form, it is only necessary for the computer to count these pulses to obtain vehicle velocity. The second integration to obtain vehicle displacement is performed as a track of the magnetic drum which serves as a reference line, called the "aguator."

To achieve the purposes required for engine cutoff, a high speed count-down (as is performed in the engine synchronization box) The cutoff parameter is calculated once every competition cycle at approximately 945-sec intervals.

When this parameter has fallen below a specified value, the last three computed values are used to calculate the estimated future time when the value will reach zero, and this predicted time to go is then stored in the signature line at a specified location.

At this location, the parameter value is then converted down to increments of 1.25 milliradians until it reaches zero at which time target rollout is terminated. For use: The same ignores track on the magnetic drive also handles steering and gyro frequency outputs as well as the computer telemetry outputs.

Antinociceptive Control

The high-speed vehicle attitude cross-loop is performed outside the computer itself.

The computer-generated 'desired' attitude for guidance steering purposes is converted to analog form and transmitted to the stabilized platform which solves chain whose outputs represent the proportions of these inputs on the roll, pitch and yaw axes of the vehicle. The difference between computed and actual attitude is transmitted to the autopilot as a steering command. The desired attitude for guidance purposes is computed at a rate of less than one degree per second.

Because the present computer design does not permit continuous recording of thermal and/or parameter data, the data must be sampled at discrete intervals. If the sampling interval is too long, the data will be too sparse to be useful. If the sampling interval is too short, the data will be too dense to be useful. The sampling interval must be chosen such that the data will be useful. The sampling interval must be chosen such that the data will be useful.

44

USAF Orders Pilot Bio-Instrumentation

By Barry Miller

Los Angeles—A new, specially short-cut design tool to hardware programs in integrated microelectronics has launched recently by the Air Force Flight Test Center at Edwards AFB. The low cost microelectronics program is expected to provide microelectronics biological instructions during the next test for monitoring physiological and digital of pilots during flights of forthcoming in house and space vehicles.

While a spokesman for the center declined to name the vehicles for which the instruments are intended, the North American X-15 and then the Dyna-Sonic boost glider are likely choices.

Four contracts are being awarded under the full maintenance program for the defense during 1983 of new training packages and possibly two heavily modified versions to maintain, as part of the agreed condition of use. When integrated with the other two programs, the program will be able to train and retrain selected subgroups in various required equipment. As Force personnel will be able to keep long and/or short instructors and file support habits under the program, the need of maintenance and repair habits.

In-House Work

Big-Game Work

Any of these contrasts follows an in-house effort in two instruments here at the test center.

In addition to the equipment to be provided as part of the bio-instrumentation program, a data display console was purchased, obtained by the center for other purposes, was be employed for real time readout of physiological and life support data at a ground station.

STOCK SYMBOL	FREQUENCY DESIGNATION	NUMBER OF DATA CHANNELS
	A 1, 14 100 kHz	4
	D 1, 14 100 kHz	2

[illegible]

REQ-INSTRUMENTATION special conditioning packages to be developed by Hughes Aircraft Co. are required to accept a maximum of 12 physiological and life science data inputs of type indicated in this chart. Manufacturers of typical possible sensors and their data outputs are shown.



LINEAR paramotachometers being developed by Spacelabs, Inc., for Edwards AFB Flight Test Center will measure the rate and depth of a pilot's respiration during flights in low-pressure and noise cabinets.

Human physicians would be able to monitor total human parameters and their interrelationships from a ground command post during the vehicle's flight.

²Delivered equipment is scheduled to be evaluated in a Coevar TF-901 in Edwards.

Typical parameters to be sensitive and characteristics of transducers available for these functions are indicated in an accompanying chart. These include:

- **Electrocardiogram (ECG)-A** measures the electrical activities within the heart which reflect the heart's activity. Four inputs to the signal conditioning preamplifier will be reserved for ECG.
- **Gastric skin response-A** measures the change of skin resistance under mental stress. One input is set aside for this.

- **Slur temperature**—Slur temperature is to be recovered by high-sensitivity thermocouples installed at the

• **Respiration—Respiration** reading may be supplied by an available pneumatic actuator manufactured by Vee-Nig Co. or, more likely, by the receiver being developed especially for this use by Sennelike.

* Cockpit-in-seat position and helmet-to-seat differential pressures. Unbelovestrapped passengers which weigh more and measure less than an inch in diameter, manufactured by Consolidated Life-Dynamics Corp., Pasadena, Calif., may be used for the experiments. Different sizes of fixtures can move ± 5 psi differential (± 4 psi differential).

Final equipment is to be so designed that the pole cannot suffer electrical shock and is not to degrade accuracy data by more than 1%. The design is to emphasize the following criteria in descending order of importance: reliability, dissipation size, low life and accuracy.

Study and development of the linear polyantidetonics is progressing in under manner at Spanish, according to Dr. George Sullivan, the company medical device, who is a physician as an electrical engineer. Spanish is young law, slightly over a year in age.



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Hi-Shear Steel Rivets rivets used throughout the Hound Dog in shear capacities meet 120,000 and ultimate shear in 200,000 psi tensile range capacity. Combined with Bifluorid carbon, these Hi-Shears can be used in temperatures up to 400°F.

Hi-Shear Rivet structural fittings in the Guidance Component Doors (right) and primary structure in the Auto-Religence Case (left).



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SPACE TECHNOLOGY

Simulator to Aid Spacecraft Ground-Test

By Edward H. Kolman

Philadelphia—Simulator designed to improve spacecraft reliability through realistic ground testing is an integrated space environment in under construction here by General Electric's Missile and Space Vehicle Department.

The GE simulator will have a vacuum chamber large enough to accommodate full size spacecraft, and it will have what is expected to be the only simulated sun source in existence when it goes into operation in March 1962. Project Advent communications satellite will be one of the first space vehicles to be tested in the facility.

GE established final design and system performance requirements for the advanced space vehicles last month beginning to house the 50,000 sq ft facility under construction at MSVD's Valley Forge Research Laboratories.

The facility will have an ultrahigh vacuum still duplicating extreme space vacuum, cold and highly absorptive chamber walls to grow cold black thermal conditions of space, and a sophisticated sun source provided by energy from an array of 7 to 100,000 incandescent lamps referred to the test specimen in parallel sun by an effluent segmented mirror.

Benefit From Simulator

With the environmental simulator, GE forecasts the ability to:

- Resolve thermal balance problems and be able to design lighter and more advanced spacecraft
 - Assess spacecraft and system performance permitting development of one potential without the expense of actual flight
 - Design the most efficient thermocouple and photoconductor solar power systems.
- Frank E. Sherik, research laboratory manager, and Lisa Michelone who is project coordinator of the simulator, told AVIATION WEEK the environmental chamber is being designed with growth potential and eventually may simulate effects on spacecraft of explosive de-compression, ozone, strapping shock, ionization gamma and X-ray radiation, microwave dust and plasmas, atmospheric gases.

The cylindrical vacuum cell, 37 ft. in diameter and 54 ft. high will be built of 1 in. stainless steel. Sun is considered adequate for full scale manned and unmanned flight payloads now being chamber will accommodate a test specimen with a maximum angle deviation

of 30 ft., large enough for most vehicles planned through 1966.

Among advanced vehicles considered in setting final simulator configuration, test and design were 15 ft. solar puffers, manned life boats, nuclear craft, man maneuverable spacecraft, soft and hard lander inspectors. Advent communications lunar satellite, Agena target and boosted space test vehicles.

Largest vehicle considered for the simulator was the manned Buss-Scobee, which is estimated to have a maximum angle deviation of 38 ft.

Design Problems

Michelone and the most difficult problem in vehicle design is determining the thermal balance of a spacecraft. Analytical solution of the problem would take several man years, he said, while the simulator can perform the same task in a single run, by direct measurements.

The test problem arises because a space vehicle radiates energy with its surroundings by infrared in low pressure. In space energy comes from the sun and the earth. Earth energy radiated

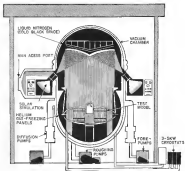
radiation, and the albedo, or reflected solar radiation. Albedo from other planets is considered an insignificant factor in energy transfer considerations.

The thermal condition is difficult to simulate in ground facilities because of temperature, reflectivity and complete absorptivity of chamber walls. General Electric's method of raising simulator error is to cool highly absorptive wall panels with liquid nitrogen at a temperature of -192°.

Inner chamber is covered with a pattern of black aluminum panels through which cold nitrogen is purged. Vehicle outgassing effect is controlled with a second set of panels to which infrared analyzers will attach themselves and be recharged by diffusion pumps. Liquid helium is the working fluid in the outgassing pumping apparatus, which will freeze out most residual gases.

Vacuum isolation has been designed to meet two requirements:

- Ability to maintain a pressure of 10⁻⁶ mm of mercury under heavy loads with maximum pressure of 10⁻⁵ mm. of mercury
- Ability to outgas isolated molecules



SPACE environment simulator will facilitate ground testing of full-size space vehicles. One- and three-man Buss-Scobee (7 ft.) facilities will be operational in March, 1962.

Simulator Availability

Philadelphia—General Electric says it will have test cells on the **Vulcan Pump space simulator**, but competitors and the government will be able to use the facility on a time available basis. GE estimates the facility will cost the \$750-\$1,000 a hour.

from the test specimens to they cannot released from chamber walls and impinge on the test specimens.

Pump Systems

The test cell will be equipped with four systems of pumps. Pressure of 10⁻⁴ mm. of mercury will be obtained with mechanical backing pumps. Oil vapor diffusion pump will be used to remove less condensable gases. Effect of cold black space will be obtained with liquid nitrogen pumped through guards and high speed cryostats will pump the helium gas-heating system.

Natural propellant will take about 4 hr., but the facility will be able to duplicate the same pressure conditions a spacecraft experiences on launch by programming a high-speed operation with the same flow sequence in a flight profile.

Most novel feature of the conical chamber is the noise activity,

which, combined with the black space effect of the test cell and pumping capability, is expected to provide an accurate measure of thermal behavior.

General Electric's solar system is the first which will provide parallel rays of the same brightness and intensity in the test environment over the area of the test specimen. Distributed lighting arrays are in use, but GE said details and large gap overlapping beam patterns, with uneven distribution of intensity.

Requirements for spectral distribution similar to the sun resulted in development by GE's Large Lamp Department of a 7 kw. high output xenon-arc lamp, which emits ultraviolet light. Brightness of the sun will be simulated with carbon arc, but the spectrum is deficient, and the short lifetime of the carbon arc makes this more attractive. GE hopes its 7 kw. lamp will have a 1,000,000 hr. lifetime.

Mission Launch Arrangement

Four banks of high-power mercury arcs will be placed equidistant around the vacuum chamber and will be focused on four graphite cone sections, which have the characteristic of reflecting a collimated, or parallel beam. Power management and obscuration prevents interference of light beam to the mirrors.

The beam is designed to produce the

same effects as the sun—its energy of 150 watts/sq. in.; Gamma-ray energy from sun's alpha and its infrared radiation, 85 watts/sq. in., will be simulated by other lamps when the spacecraft is at orbital test altitude.

In addition to determining thermal balance of a spacecraft, the test system will be used to assess a variety of solar collectors. Company plans to check solar cell coatings at with an efficiency of about 20% and with one and two-stage photovoltaic cells. Later system uses a metal such as germanium, which releases photochemistry when it is heated.

Practicality plans have been made by GE to attempt simulation of all but two of the other known environmental characteristics of space. Duplication of the effects of high radius and dense radiation, estimated at 10 billion electron volts, is not being considered. No

Lockheed Simulator

San Diego, Calif.—High-research model Lockheed (HIVOC) facility is scheduled to begin operation at Lockheed's Marine and Space Division here in August to simulate long orbital mission for satellites and spacecraft.

Although the test equipment will be used for various projects, a new designed primarily to test Lockheed's Agena rocket stages. Operation of the chamber will be automatically programmed and controlled, using a low-speed digital data acquisition system for command and monitoring functions (AVR Nov. 14, p. 23).

Mounted in a 90-ft. high structure, the chamber will have an inside diameter of 35 ft. and height of 30 ft., and it will accommodate a payload of 10,000 lbs. and 15 ft. high. Provision for extending the chamber to 50 ft. height will give it potential to handle test specimens 10 ft. in diameter and 32 ft. high.

Fuels of space launch will provide solar heat treatment of up to 1,000 Btu/sq. ft. Chamber walls will be cooled with liquid nitrogen at about -120°.

To obtain a vacuum approximating conditions at 200 mi. altitude, Lockheed will use 25 helium pumps with 30 in. diameter, split cooling and oil-free pumps. Vacuum pressure drop should be 10⁻⁴ mm. of mercury, with potential for an even lower pressure.

Estimated cost of the facility will be \$15 million. Consolidated Vacuum Corp., Redwood, N. Y., will build the \$1.6 million chamber, and the Puget Sound Bridge and Dry Dock Co., will produce structural components. Trancy Engineering Co. will furnish heating units.

method has been devised to duplicate zero gravity over extended periods.

Conditions which will be incorporated in the simulator are future instrumentation plans include:

- **Choice**, which is highly accurate, and is found in a few sites in the upper atmosphere. Long-term effects of noise on spacecraft are highly unknown. Data will be generated by using an infrared laser on the ultraviolet light source.
- **Shock**, from impact and orbital transfer. Test vehicle will be accelerated at forces ranging up to 15g, to simulate drag, and up to 2g to simulate random air loading.
- **Explosive decomposition** to be accomplished by blowing a hole in a spacecraft in an atom high vacuum.
- **Vibration**, in which the test vehicle will be step-amplitude and subjected to low frequency, high amplitude motion.

Social Impact Studies Suggested to NASA

Washington—Brookings Institution has proposed 30 high-priority research projects on the long-term social consequences of space exploration. The program aimed at determining the likely social impact of peaceful space activities.

Report on the pending Brookings study is the third completed in a program funded by the National Aeronautics and Space Administration through its committee on long-range studies (AVR Nov. 31, p. 23) on the social consequences of space research and exploration.

If Brookings' suggestions are followed NASA would set up a unit of senior social scientists who could develop and publish for congressional review, identify and suggest priority to publish, manage to know and coordinate research and apply the findings.

Principal author of the findings is report in Donald M. Hedberg. The study began last December and was handed over a 996,000 contract. The institution said the full range of potential studies was so great that a choice was made to develop a program which would most effectively contribute to NASA's statutory responsibilities, which includes the study of social, behavioral and space research. As a result, Brookings recommended research efforts to determine the impact of space research on:

- **Industry**, by studying the opportunities of NASA business in space development, the impact of technology change and the way corporations adjust to change and studying economic and political objectives of regulating space activities.
- **Government** operations, including means of retaining a highly trained staff

in NASA's interagency cooperation, as well as motivation and adaptation between the President's science adviser and the NASA administrator and the respective groups that work with them.

• **Communications** satellite design, by developing demand for increased capability, means of serving special users, the nature and special interest groups, opportunities of rules and regulations, arrangements for satellite national organizations for use of the system, international control, and types of financing possible with satellite systems.

• **Weather satellite** forecasting, by determining the outlook and development of a world-wide weather organization, possible weather control, effect on future weather policy, effect on weather and weather, and national and international space.

• **Technical** breakthroughs of space or such such as power sources, structural materials and electronic components, which would have detailed studies for a UN space conference, even though a General Assembly resolution passed a one day call for a conference in 1963 or 1961.

• **Foreign relations**, by determining the nature and nature of possible projects, studying the need for complementary or competing programs of international groups, strengthening the difference between U.S. and Soviet national and cultural, and studying the influence of space activities on domestic relations in foreign countries.

• **Attitudes** and values changed or reinforced by space activities. This involves a study of ways to reach points between competing scientific and social efforts, determining public state of the knowledge of ongoing and past research, extending existing public knowledge, expectations and attitudes toward space activities and the nature, determining the effects of discovery of life on earth, growth and determining behavioral factors which have social impact or rejection of new social and technological.

UN Action Expected On Space Conference

Washington—International interest in the United Nations Space Conference has been revived, and the UN Secretary General is expected to ask the Outer Space Committee now to negotiate a treaty, plan and agenda.

If a treaty is made to hold the conference in 1965, intentions will be to have, in some U.S. members of the International Astronomical Federation to have the UN acting held in Washington and to combine it with the 12th annual IAF assembly.

The IAF congress originally was

scheduled for New York City late next fall, under the name of the Inter-American Rocket Society's annual meeting, but it now has been shifted here. The change to combine the two would be aimed at making that further overhauling the other, and at getting a larger attendance for both.

The official U.S. response may not have a confirmed meeting, since the UN conference is looked upon as the first opportunity to exchange technical information on an official basis—no necessary requirement to request cooperative space programs—said IAF is not an official body.

The U.S. has maintained that technical and legal agreements cannot be based on either unofficial international meetings or on the IAF, but that meetings of space officials bodies such as the Committee for Space Research (COSPAR).

Several U.S. Soviet relations have provided a detailed study of the plans for a UN space conference, even though a General Assembly resolution passed a one day call for a conference in 1963 or 1961.

• **Foreign relations**, by determining the nature and nature of possible projects, studying the need for complementary or competing programs of international groups, strengthening the difference between U.S. and Soviet national and cultural, and studying the influence of space activities on domestic relations in foreign countries.

New Tracking Ships Scheduled for AMR

Capo Canaveral—Defense Department will spend \$10 million to construct two C-4 class ships into floating tracking stations to augment Atlantic Maritime Range capability.

Construction of the 13,000-ton World War II ships is the most element in a \$82.9 million range modernization program approved earlier this month. Other improvements will include all-weather telemetry, target towing, data distribution and processing equipment, to cost \$9 million, plus operational range communications nets, to cost \$2.1 million, and communications precision projectors, costing \$10,000.

The C-4 vessels will carry radio, communications, telemetry and infrared instrumentation and will provide a flexible means of observation, the ships should carry 104 persons, including 14 missile technicians and 14 missile technicians.

Advanced equipment for the land stations will be used for development of Maritime Control and Search programs. Installations of the new instruments will begin immediately.

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which, Harcus said, is substantially below the estimated loss at the end of 1979. Not only are new orders helped, but greatly expanded test trends developed this year.

Borging actually reported a \$152 million loss at the end of 1979 on the program (AW May 2, p. 177), but it was some orders had been received in 1980 (mainstream production and work-off) might have earned the total profit less to high as \$200 million in 1980.

Harcus estimated 1980 total sales at \$2.575 million and earnings at \$22.24 million or \$2.754.80 a share. Current programs could increase 1980 sales and profit earnings to \$4 a share he added.

The latter figure takes into account negotiations under way with the unions over sharing of defense-related research and development expenses.

Harcus said Borging probably would need up with a share at least as high as General's 1979 (AW Nov. 7, p. 28) and that it might well be somewhat higher.

Navy Delineates Tough Procurement Policies

New York—Navy, in following up its drive (AW Oct. 24, p. 28) for better proposals at lower costs and delineating its tougher procurement policies as more defined planned steps include the following:

- **Most severely worked production** transferable classes in contracts, with actual penalties for failure to deliver on time.
- **Final-price contracts** for secondary production when final-cost production is clearly identified weapon units.
- **Preference** to initially accept, despite bids over cost when fixed for two years, with working technical requirements) or at any point in a program's development, plus for best-cost, research and development projects.
- **Further reduction** in government provided facilities, general purpose tools and equipment.

Admiral Paul D. Stoen, chief of the Bureau of Naval Weapons (BuWeps), and Rear Admiral Joseph F. Dodson, assistant chief for fleet readiness within BuWeps, set forth the Navy's position at the American Old Navy Association meeting here on Dec. 7 in anticipation of a formalized BuWeps policy contract to be published soon.

BuWeps policies, Adm. Stoen said, reflect the best features of the former BuWeps (Bureau of Naval Ordnance) and BuWeps (Bureau of Naval Armaments) predecessor philosophies. The strategy and most major missile systems, the old BuWeps system of performance specification and design competition will be used in the selection of contractors. Since these large weapons

systems involve heavy investments in facilities and tools and usually some proprietary design rights, Navy will continue to use source procurement with one contractor for the overall system. Consequently, however, are expected to be broken out for acquisition or small business set-aside.

Adm. Dodson said that Navy would like to use contracts rather than price-driven but slipped scheduled production data aside to those penalties now being imposed for failure to meet performance and schedule specifications. Although Navy can control program performance, lower costs or higher reliability through incentive clauses in contracts he said that these could be appropriate of this feature for better production discipline. Instead of a penalty clause and the making of production deliveries with deliveries of support equipment training programs, build-up of spare parts etc.

Further, Adm. Dodson said, Navy is getting out of the facility business. When BuWeps and BuWeps merged, there were 44 Naval Industrial Reserve Areas and Ordnance Plants (NIRAPs and NITAPs), today there are 10 Naval Weapons Industrial Reserve Areas (NWRAs). 47 government owned and operated plants have been cut down to 4) and more will be released as requirements permit.

Contractors who intend to continue in the defense business must be prepared to provide their own facilities and tools. Adm. Dodson termed and—except in extreme where production is limited, not require evidence in contract in facilities and tools—not fixed, to the government to provide the means of production.

Documentation into under contract will be limited to two main areas. Adm. Stoen told the Defense Association meeting. For contracts where sole source procurement is the rule, documentation sufficient for operation, maintenance and repair and replacement will be sought. For smaller weapons, materials and intermediate analysis does, complete and detailed documentation will be required so as to facilitate competitive secondary procurement.

Weapons Development Cost-Cutting Urged

Los Angeles—Being development costs of military weapon systems are a serious threat to the nation's defense effort, John H. Rabehl, Deputy Director of Defense Research and Engineering, urged a working force of the Institute of Radio Engineers.

The advance state of weapon systems development accompanied with weapon system procurement has been increasing rapidly during the last several years

and it now equals half the cost of early development, Rabehl said.

Within the last few months, the Defense Department has been frustrated with requests for more than \$700 million for several major missile programs beyond what originally was allocated for them, Rabehl said.

Increasing percentage of the Defense research and engineering budget which was, totals \$5 billion a year, is going for fewer and fewer weapon programs. More than one third of that figure is being used to support five programs: Titan, Minuteman, the B-70, Nike Zeus and the Polaris fleet ballistic missile.

"It is important to submit our available resources with guidance and wisdom," Rabehl said. "Many of the present special cost trends must be altered, and in some instances reversed, if we are to maintain a wholesome balance in the choice of weapons developed for defense. We must grow in our knowledge of flexibility and toughness the experience of nearly every division in our life to make."

On the subject of Defense Department demands on the relative merits of individual weapons systems programs, Rabehl said that it is important that the industrial guidelines and project details required by Defense officials in making such decisions "be available in an objective, digestible and in a timely manner."

Because there is a potential limit on the number of qualified people and facilities available for defense, even "no" decisions in the Pentagon, according to contractors or expansion of new programs, means that one or more "no" decisions must be made on other programs, Rabehl pointed out.

Aeroflot Claims Pilots Have Better Benefits

Moscow—Aeroflot, which pays its flying personnel less than most major Western carriers claims that the lower pay reflects a more than balanced by the better working conditions of Soviet crew members.

Teddy Swan, officials who curvy on propaganda news offering Aeroflot personnel, claimed that Soviet jet pilots, cabin crew, flight attendants and ground crew and that pilots get more time off



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Record Earnings Forecast by Lear

New York-Lear, Inc., estimates it will earn a record \$2,850,000 on sales of more than \$90 million in 1960, according to Albert G. Handachewski, corporate president.

Handachewski told the New York Society of Security Analysts that the company also plans to produce more aircraft for its own instruments from a new Solid State Physics Laboratory and will be able to supply it to other manufacturers next year. Lear in 1959 had net earnings of \$2,407,000 on sales of \$87,082,000. As of last Oct. 31, the company had \$210,000 in outstanding debentures. Private capital investment in \$415 million and Lear expects to add another 100,000 sq. ft. of plant space this year and early 1961.

Mergers And Acquisitions

Resin Corp. has purchased the Macintosh Manufacturing Co., a firm that produces equipment for curing using the surface finish of metal, paper and plastic materials. Macintosh's plant and building in Ann Arbor, Mich., will be used by Resin under a long-term lease and the company will continue under its present name and management as a subsidiary of Resin.

Risk Corp., Walling, Mass., has purchased from its Branch and Co. gas-chamber manufacturers, and C&S Enterprises, their joint venture company, Space Recovery Systems, Inc. of Los Angeles, Calif. Space Recovery Systems is currently working on new design expansion for the B-70 program and on the design and manufacture of post-chamber recovery systems for Atlas missile reentry.

Electro-Sonic Industries, Inc., Dallas, Tex., has purchased over 80% equity in Knapp Electro-Physics, Inc., Palo Alto, Calif., for \$210,000. The equity consists of convertible debentures and common stock. Knapp Electro-Physics produces 40% of the 100,000

and generates crystals used in the U.S. for the manufacture of atmospheric devices such as transistors, rectifiers and solar cells.

Financial Briefs

Pratt & Whitney Corp., Norwalk, Conn., earned \$18,750,000 for the 1959 fiscal year for the first three months of the 1960 fiscal year ended Oct. 31. In the same period last year, company sales were \$12 million and earnings were \$5,750.

Aerospac Research Inc. is a new research and development firm with its base and laboratories in Cambridge, Mass. It is devoted to research and development, the company will conduct theoretical studies, field experimental programs and data reduction and analysis in the fields of rocket propulsion, communications, solid state electronics and composite physics.

Electro-Tite Corp., South Hackensack, N. J., sales for the first half of fiscal 1960 ended Oct. 31 were \$2,844,908, a gain of 14% over the \$2,139,900 reported in the same period a year ago. Net income was \$115,900 or 992.00¢ per share on outstanding equity of \$106,000 or \$106.00 shares outstanding a year previous.

Cable Corp., San Diego, Calif., expects to double its 1960 per share earnings over 1959. Earnings at the three-quarter mark in 1960 rose to \$134,196 from \$104,622 in the same period last year. Sales for the first nine months of 1960 were up to \$4,822,102 compared with \$4,631,177 in the same time last year.

ITT had earnings of \$13,177,768 for the first nine months of 1960. This compares with earnings of \$13,076,173 for the first nine months of the previous year. Total sales and revenues by Sept. 30, 1960, were \$180,018,355, an increase of \$40,262,447 over nine months earnings for 1959. Sales and revenues for both years were rounded to exclude the company's 1959 sales of \$15,200,000 investment in Cuban subsidiaries which were conducted by the Cuban government.

Cumtek Products Corp., Panama, N. J., reports preliminary net income of \$157,127 for the nine months ended Sept. 30. Earnings for the same period last year were \$158,015. Sales in the first nine months of 1960 were \$1,768,970 in compared with \$5,921,451 for that period last year.

Vacua Associates, Palo Alto, Calif., reported a 21% increase over last year's sales of \$39,453,545, bringing this year's

sales to \$46,462,011. Earnings for the fiscal year ended Sept. 19 were \$2,861,586 compared with the previous year's \$2,593,946.

Robt Aircraft Corp., Chula Vista, Calif., net earnings for the three months ended Oct. 31 amounted to \$993,482, more than double the \$493,675 for the same period last year. Sales for the quarter came to \$43,777,084 compared with \$10,095,616 for the quarter a year ago. Reinvestment of the North American B-70 program (AW Nov. 16, p. 37) will add substantially to the company's defense work schedules, particularly in the area of basic research known-based sandwich structures. Robt contracts call for manufacture of airframe components and baggage lockers for the B-70 aircraft.

Northrop Corp. reports a net income for the three months ended Oct. 31 of \$2,847,064, compared with earnings of \$1,461,000 for the first quarter of last year. Sales in the first quarter of this year amounted to \$62,023,000. First quarter sales in 1959 were \$58,577,000.

Electronic Machine Manufacturing Co., St. Louis, Mo., had sales of \$125,424,111 for fiscal 1960. Earnings for the year were \$4,000,311. Sales per share for fiscal 1959 were \$91,532,910 and \$5,930.713 respectively.

The **Bold Co.**'s Canadian subsidiary has changed its name from **Thornell Macdonald and Macdonald Systems Ltd.** to **Bold Industries Ltd.** The Canadian firm has also moved its offices from Toronto to Don Mills, Ontario. Bold Industries Ltd., makes steam pipes, digital stress indicators, seals and boiler units, radiography equipment and aerospace particle testing equipment.

Piper Aircraft Corp. reported sales increased 17% and earnings 26.6% in its 1960 fiscal year ended Sept. 30. Sales for the year were \$48,212,000 compared with \$41,200,000 in 1959. At 47% \$15,553,000 or \$5.9 a share as against \$2,783,000 or \$3.3 a share the previous year. Piper expects lower earnings next year, partly because of production start-ups at Vero Beach, Fla. in the aircraft helicopter Cherokee.

Servomation, Inc., El Segundo, Calif., reports net sales of \$140,146,000 for the first nine months of 1960 ended Sept. 30. After writing off \$447,000 as new product development costs the company had a net loss of \$771,000. Sales for the first nine months of 1959 were \$10,616,000; net loss was \$246,600.

New Offerings

National Aeronautical Corp., Ft. Washington, Pa., engaged in developing, manufacturing and selling radio communication and navigation equipment for civilian airplanes. An-Sheville, Inc., a subsidiary acquired in August, 1958, is engaged in the development, manufacturing and sale of specialized medical equipment. Offering a 60,000 shares of common stock for public sale, offering price and underwriting terms to be supplied by underwriter. Proceeds will be used to prepare all mortgages on the plants of the two companies (aggregating some \$120,000), to prepare all tax bills (amounting to \$494,748 on Aug. 11), \$300,000 to construct an addition to An-Sheville's manufacturing plant, including enlarged facilities for laboratories and offices, the balance for working capital.

Lake Coastal Airlines, Inc., Indianapolis, Ind., engaged in the transportation in air of passengers, property and mail serving 51 cities through 29 airports in Indiana, Ohio, Michigan, Illinois, Pennsylvania and New York. It is anticipated that the company will be authorized to extend its service into Washington and Richmond, adding 15 new cities to its system. Offering a 132,000 shares of \$10 par convertible preferred stock for public sale, offering price and underwriting terms to be supplied by underwriter. Proceeds from the sale of the preferred stock and \$100,000 from the sale of common stock will be used to meet less from the Indiana National Bank of Indianapolis will be used to follow \$3,454,500 for the purchase of five Cessna 340 aircraft, including modifications and spare parts (Oct. 25, p. 40) on the purchase price of \$2,750,000, \$800,000 for the purchase of 16 DC-3 aircraft including modifications and spare parts \$140,000 for the purchase of ground equipment, \$150,000 for pre-opening and training expense in connection with new aircraft and additional aircraft facilities \$100,000 for the equipment and training including working capital \$450,000. The representative of a proposed underwriter, \$60,000 for pre-opening and training expense in connection with new aircraft and additional aircraft facilities \$100,000 for the equipment and training including working capital \$450,000.

Local Electronics Corp., New York, N. Y., primarily engaged in the research, development and production of electronic equipment for military use. Offering a 50,000 shares of convertible preferred stock for public sale, offering price and underwriting terms to be supplied by underwriter. Of the proceeds, \$2,000,000 will be used to carry the cost of development (plant equipment) and other facilities, of which some \$1,000,000 will be used in ac-



Boeing Rolls Out First Model B Bomber

First Model B bomber was delivered recently rolls out of Boeing Airport Co. factory at Seattle. The B bomber is a single-engine bomber, the Model B bomber is the first of the Boeing A bomber. B bomber is expected to be completed with 200 in the Boeing A bomber. It will become operational next summer at Nagasaki, N. J.

tion with the company's common stock, the balance to be used in whole or in part to acquire the stock or assets of other businesses of similar or comparable size for which purchase is to meet the working capital requirements arising from the stock acquisition. Any proceeds not so used will be used to meet expected increased requirements arising from the growth of the company's business, for working capital to carry a greater volume of receivables and inventories.

Robt & Hoon Co., Philadelphia, Pa., manufacturers of electronic for military (Pentagon) for civilian. Offering a 5,000 convertible shares of common stock for public sale, the execution of the sale of 4,000 shares, former bondholders and president, offering price and underwriting terms to be supplied by underwriter.

The Siegle Corp., Los Angeles, Calif., engaged in the manufacturing of military electronic communication and industrial electronics, testing and coating, aerospace products and speciality materials. Offering a 410,000 shares of common stock and 100,000 shares of no par convertible convertible preferred stock, to be offered to stockholders of Jack & Horvath, Inc., upon recommendation of a proposed underwriter. Jack & Horvath, Inc., a subsidiary of Jack & Horvath, Inc., which merger is approved by stockholders of Jack & Horvath will serve common stock of Siegle at the rate of 0.55 shares of Siegle stock for each outstanding share of Jack & Horvath com-

mon stock, in lieu of common stock, they elect to receive shares of preferred stock of Siegle. The sale of exchange of the Siegle preferred stock for the Jack & Horvath common stock is to be supplied by underwriter.

Jack & Horvath is engaged primarily in the design, development and manufacture of electronic power generating systems and equipment and accessory and support equipment for military and commercial aircraft, electronic vehicles and related and related ground support equipment.

International Electronic Research Corp., Redwood, Calif., which was incorporated under California law in 1955, has developed and manufactures an accessory for use with electronic known as a hand-operated roller should. In addition, it operates a primary machining facility doing subcontract work in the aircraft and rocket engine, industry, and manufacturing. It has produced a memorandum offering a 210,000 shares of common stock, 170,000 shares to be offered for public sale to the company, and 140,000 convertible shares to be offered to stockholders. Public offering price and underwriting terms to be supplied by underwriter. Proceeds from the sale of additional stock will be used to repay bank loans, outstanding as of Dec. 31, 1959, in an amount of \$124,000, to pay the balance due, \$404,125 in connection with the company's purchase of assets of Midwest Industries Inc. to pay the \$13,412 balance due on equipment purchase contracts, the remainder to purchase working capital.



FIAT engines designed for the Continental IO-570-L fuel injection engine on the Beech Baron twin seat 75 in. wide.

Aviation Week Pilot Report:

Beech Enters Baron in Light Twin Market

By Herbert J. Coleman

Wichita, Kan.—Beech Aircraft Corp. has filled a gap in its product line with development of the new Model 75 Baron light twin, designed for a high degree of safety, a maximum of speed and performance and an eye on competitive aircraft.

The Baron (AW Nov 21, p. 31) spans the so-called product gap between the Beech Travel Air and the Twin Bonanza, according to V. L. Gordon, manager of Baron and Travel Air Sales, in part of Beech's continuing development program.

That the Baron, a four-place plane which sells for \$38,150, is priced in the business plane market—designed particularly for owner-operated aircraft

—against the Piper Aztec (B3,900) and the Cessna 441 (53,100), both popular airplanes with a marked impact on overall sales that are estimated at \$70 million in 1963-64.

The new Beech already has had a strong impact on production at the Wichita plant. So far, 30 planes have been built and Beech is working on a second production schedule increasing the original plan for 125 planes in 1964.

Beech is building the Baron on about a one-day basis at present, according to Phil H. Edwards, assistant manager of Beech Plant No. 2 where the Baron is made on one production line with Travel Air. Thirty Barons have been sold out so far.

On a ready list, which produces a

complete airplane ready for flight just every 2 hr 20 min, is the single-engine Debonair. Edwards, backed by other Beech executives, says the Baron will go out almost as fast whenever orders warrant. The company now has orders for the 125 airplanes it planned to build and top company officials admit that figure was conservative. "So it would be with any new airplane."

Those sales worth any for domestic drivers. But Beech has high hopes for the Baron overseas and has one airplane now at Geneva at Travel Air GmbH, Bernex, for demonstration, with four more headed that way soon.

R. E. Slaggs, assistant manager of representative Beech sales, and foreign orders now total 50. He is already conversed with getting demonstrations in key areas, such as South America, Mexico, Canada and Japan.

The demonstration for Japan will be flown there by C. H. de Goo, Ltd., Tokyo, by Leo Stauder, company vice president, via a round trip through central Europe, Italy and the Far East. Stauder will make a service tour with an inevitable sales pitch on his way to Tokyo.

First Baron to South America goes by Will S. Smith, S. A. of Buenos Aires, Argentina, and the next to Antonio S. A. de C. V., Chihuahua, Mexico. Others, as they become available, will be flown to the Philippines, Venezuela, Uruguay and Canada. They are sched-

uled for Transair S. A., which handles distribution in Switzerland, France, Italy and Austria.

Beech's plan is a follow on to the Travel Air in that it utilizes some components such as the engine, wing and landing gear. Big change is in enlarged seating and baggage capacity: a swept tail one-third larger than the Travel Air's and two Escoving IO-570-L 260 hp fuel injection engines, horizontally opposed and crisscrossed in the fuselage sitting well ahead of the pilot's compartment. Nose compartment has been strengthened to include an additional baggage compartment, the battery and radio gear, and new windows have been enlarged to provide excellent visibility for passengers and almost 180-deg visibility for the pilot.

It has been designed for-and flows in-high load factor conditions, according to M. J. Gordon, company customer engineering, who noted that the Baron has been constructed for penetration speeds of 194 mph through turbulence of 45 ft/s. In addition, Gordon said, control reaction has been improved. For smoother, more precise handling and a detail he has been added to increase strength and stability of the enlarged rudder tail section.

To evaluate the Baron, the American West pilot flew the airplane with Warren F. Baker, manager company flight operations, on a 300 day with moderate winds. Phase control held its fuel load of 140 gal (70 gal to each of two main tanks and 31 gal to each of two auxiliary tanks) until it had been flown steadily during the morning period for visiting pilots.

The Baron has a gross weight of 4,300 lb and a useful load of 1,420 lb. It can carry five persons and three luggage (275 lb) over a 1,000 mi. range at 170 mph at 65% cruise power, Beech claims. Top speed is 170 mph.

In general, the flight evaluation showed that the Baron is most comfortable, exceeds its published figures. Gordon and the Baron went through a complete Federal Aviation Agency certification program and that was followed by Beech's own flight test program, despite the fact that the aircraft utilizes many Travel Air components.

The Baron is a standard, but stock-looking plane which is roomy yet compact. Entry is made from the left side and there is ample room for pilots, while the seat has a long travel. Baron flows out N 9107Y.

Starting sequence is simple and differs little from that of other twins, except that Beech has revised the carburetor system to incorporate separate carburetors for left and right wings on both engines. Each engine has its own starter button.

The Baron is easy to taxi and has a



PROTOTYPE Baron has bolted wings for flight testing at Beech's Wichita plant.



FIFTH out landed in Baron cabin, midspan is optional. Note rear baggage shelf above. Cabin configuration of the Baron is derived from Beech Travel Air cabin design. Baggage also is stored in the rear section of the Baron.



SWEEP tail is distinctive design feature of the new Beech Baron twin, now in production.



HOSE wheel is aligned down Travel Air, per is steered for 480 lbs.

light turn radius. Propellers were run through at 2,200 rpm and nose checked at 1,700 rpm. For a 50 rpm maximum drop.

Tekoff Run

Tekoff run was uneventful about, extra considering that N 9355V was comparatively light, nose radio gear not having been installed and that it was a 164' due with a 18 ft. nose from the southeast. We were off the ground in about 1,300 ft. climbing at 140 mph, a speed which produced a climb rate of 1,600 fpm.

To show the Baron's climb capability, Piter suggested a nose-down climb in-

gk. using motion, we put the Baron in a 60 deg. climb until speed dropped to just under 90 mph. This produced a 1,800 fpm climb rate, still using take off power of full throttle and 1,700 rpm.

Climb Rate

Climb rate is one of the Baron's strong features. On this flight, it took about 5 min. to reach 7,500 ft. Bench performance tables call for a climb to 12,000 ft. in 12 min.

Even though the Baron's climb is excellent, it is the rate and smoothness of transition to level cruise speeds that is impressive. After leveling off at 7,500 ft., speed quickly built up from 140 mph to an indicated 265 mph, using 22.5 in. of manifold pressure and 2,400 rpm. This translated to about 130 mph.

The Baron with its high cruise speed and good visibility, will be a good cross-country airplane. No back window allows for about 130 deg. of visibility from the pilot's seat nearly all of both horizontal positions can be seen. Pilot's windshield has considerable depth for forward visibility both up and down.

Over all, the Baron has fighter-like handling capabilities, is that exposure to control pressures are quick and light for demonstration purposes. Takeoff put the Baron in a 60 deg. bank, indicating 190 mph, and then rolled it through 180 to the opposite 90 deg. without

Baron Specifications

Maximum	
Wing area	27.6 sq. ft.
Length	28.0 ft.
Wing span	28.0 ft.
Wing chord	1.8 ft.
Wing thickness	1.8 ft.
Wing area	1.8 ft.
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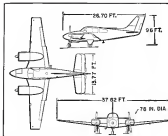
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being altitude or steeped. Control action was smooth throughout. For non-aided category purposes, however, only 60 deg. maximum banks are permitted.

Roll Phase

In the light safety regime, the Baron shows up well in all phases, climb, power on and off, and angle regime. In



SWIFT roll was newly designed for Baron and is much larger than Travel Air roll off to 140 mph and stabilized then. At maximum power, with cool flap open, Baron climbed at about 100 fpm before it was stalled with power off.

This time, the nose dropped sharply and the Baron turned into the dead engine. With both hands off the controls, the nose gradually lifted in the spiral and took on a fairly good glide, with speed building to 140-150 mph.

In another angle regime, power off stall, Baron was put into a 30 deg. bank, into the operating engine, nose lifted and then rolled into a stall repeat. The plane disintegrated but continued its

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Baron Model 55 Operating Costs

	400 Hk. 100/100 Miles/Year	500 Hk. 100/200 Miles/Year	600 Hk. 130/300 Miles/Year	700 Hk. 140/300 Miles/Year
Cost Per Hour (Based Operating Costs)				
(1) Operating	\$10.32	\$16.43	\$10.32	\$16.43
(2) GAO	66	66	66	66
(3) Insurance, maintenance and property overhead	3.20	3.20	3.20	3.20
(4) Engine overhaul allowance	2.78	2.78	2.78	2.78
Total cost of operating and per hour	\$19.46	\$28.47	\$19.46	\$28.47
Laboratory Operating Costs				
(5) Wings and fuel	3.79	3.79	3.79	3.79
(6) Insurance	2.26	2.26	2.26	2.26
Total laboratory operating cost per hour	\$6.05	\$6.05	\$6.05	\$6.05
Total operating cost per hour	\$25.51	\$34.52	\$25.51	\$34.52
Cost Per Mile				
(7) Operating and per mile	10.32	16.43	10.32	16.43
(8) Overhaul allowance for the hour per mile	11.72	11.72	11.72	11.72
(9) Total cost per mile (100 miles)	22.04	28.15	22.04	28.15
(10) Total cost per mile (150 miles)	4.48	4.48	4.48	4.48



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tion under full control, even though the slopes were deliberately aggravated by sharp movements at this time. Again, the Baron was rolled to straight and level flight and the speed again built up to a bit less than 140 mph, still using only 55% power on the left engine.

With this high degree of performance, the built-in safety factor is obvious. Another is the lift-down performance for instrument flight, with power off, the Baron will let down at 90 mph after turning it over a 500 ft/s descent. This maneuver also is accomplished hands-off, if desired.

Increasing traffic in Wichita for landing gear was dropped at 140 mph on the downwind leg. No flaps were used until turning onto the final approach, when full flaps were dropped at 130 mph and a final approach speed of 110 mph was established. Harvest was made at about 90 mph, about 18 mph lower than necessary, and plane touched down on the first third of the runway. Roll was short and plane could have been stopped much sooner with slower approach and use of brakes.

In the production phase, many of the Baron parts, such as struts, are fabricated in Block Plant No. 4 and then trucked to Plant No. 2 across the field for final assembly.

Note and tail cones are made of




BARON'S powerplant as Convair-built fuel injection engines, shown with cooling removed.

plastic in a Plant No. 2 section. In addition, this department manufactures the rear window frame out of U. S. Rubber Co. Korvite. The company also manufactures its own foam rubber for seats and has a large department

set up for design, cutting and installation of floor rubbers and a wide array of seat fabrics.

Control system was modified from the Travel Air system. Edwards noted. Pressure controls are expected through



V/STOL

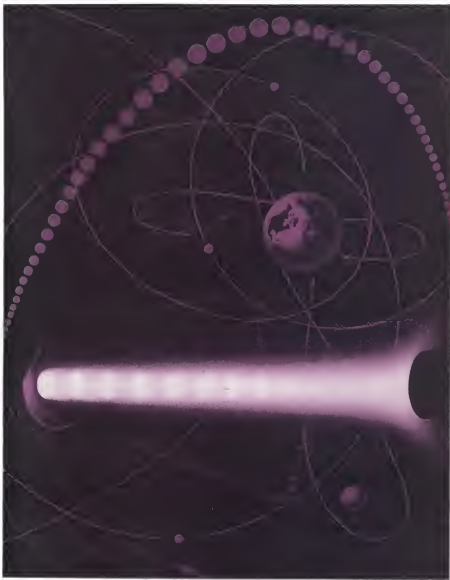
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